

# MATERIAL SAFETY DATA SHEET

ISSUE DATE: 10/30/92

REVISED DATE: 04/26/19

Supersedes: Any Previous M.S.D.S. On This Product

EMERGENCY PHONE NUMBER: CHEM-TEL INC. 1-800-255-3924

## I. IDENTIFICATION

**PRODUCT NAME: Ductmate Aluminized Steel Products** DUCTMATE INDUSTRIES, INC.  
**PRODUCT CLASS:** Steel 210 Fifth Street  
Charleroi, PA 15022

## II. HAZARDOUS INGREDIENTS

<u>Material</u>	<u>% WEIGHT</u>	<u>CAS-Number</u>	<u>OSHA/PEL</u>	<u>ACGIH/TLV</u>
Iron	80-99	7439-89-6	10 mg/M3 (as Fe <sub>2</sub> O <sub>3</sub> fume)	5 mg/M3 (Iron oxide dust & fume)
Aluminum	1-20	7429-90-5	15 mg/M3 – Total dust 5 mg/M3 – Respirable fraction	10 mg/M3 – Metal Dust 5 mg/M3 – Welding fume
Silicon	0-2	7440-21-3	15 mg/M3 -Total dust 5 mg/M3 – Respirable fraction	10 mg/M3

**Note:** A thin coating of a mixture of rust preventative oil, mineral oil and solvents (<1% total weight of product) may be added as a surface treatment.

## III. PHYSICAL DATA

**APPEARANCE:** Odorless solid with metallic luster

**SPECIFIC GRAVITY:** 8

**MELTING POINT:** 480° - 1500°C

## IV. HEALTH HAZARD DATA

**ROUTE OF EXPOSURE:** Inhalation of fumes or dust and skin contact.

**EFFECTS OF OVEREXPOSURE:**

No toxic effects would be expected from its inert solid form. Prolonged, repeated exposures above the permissible limits to fumes or dusts generated during heating, cutting, brazing or welding may cause adverse health effects associated with the following constituents:

**Inhalation:**

Aluminum: No known health effects. Generally considered to be in the nuisance dust category. TDLO = 506 gm/Kg

Iron: The inhalation of iron oxide fumes or dust may cause an apparent benign pneumoconiosis which is called siderosis. Can cause irritation of gastrointestinal tract, bleeding, changes in the pH of body fluids, and liver damage.

Silicon: Chronic overexposures can cause chronic bronchitis and narrowing of the airways. Studies with experimental animals by injection have found lesions of the lungs.

Oil Mist: Pulmonary effects including irritation and pneumonitis at high concentrations, TDLO = 14 gm/Kg (intrapleural, rat).

**Note:** Some constituents pose more potential hazards than others, depending upon their inherent toxicity and concentration. Of special concern are iron and perhaps aluminum silicon, dH# oil mist.

**Skin Contact:** May cause irritation. Oil mist may cause dermatitis.

**Eye Contact:** May cause irritation.

**Ingestion:** May cause irritation of the mouth and throat.

## V. EMERGENCY AND FIRST AID

**INHALATION:** If acute overexposure to dust or fumes occurs, remove victim from the adverse environment and seek medical attention.

**SKIN CONTACT:** Remove contaminated clothing and wash area of contact thoroughly with soap and water. If irritation persists, seek medical attention.

**EYE CONTACT:** Flush immediately with running water for fifteen minutes occasionally lifting the lower and upper lids. If irritation persists, seek medical attention.

**INGESTION:** Seek medical attention, if necessary.

## **VI. FIRE AND EXPLOSION HAZARD DATA**

**FLASH POINT:** N/A

**EXTINGUISHING MEDIA:** Use dry powder for metal fires.

**SPECIAL PROCEDURES:** Firefighters should wear equipment to protect against noxious fumes.

## **VII. SPILL OR LEAK PROCEDURES**

Minimal problems with spills of this product would occur because of its solid form. However, if there is a spill of dust, clean up using methods which avoid dust generation and the use of water, such as vacuum. If airborne dust is generated during the clean up, use an appropriate NIOSH-approved respirator.

**Waste Disposal Method:** Dispose of in accordance with appropriate federal, state and local regulations.

## **VIII. SPECIAL PROTECTION**

**VENTILATION:** Ventilation, as described in the Industrial Ventilation Manual produced by the American Conference of Governmental Industrial Hygienists, shall be provided in areas where exposures are above the permissible exposure limits or threshold limit values specified by OSHA or other local, state, and federal regulations.

**RESPIRATORY PROTECTION:** Use NIOSH/MSHA approved organic vapor respirators when vapor concentrations exceed TLV or other recommended limits, in accordance with the OSHA Respiratory Protection Standard (29 CFR 1910.134).

**EYE PROTECTION:** Personal protective equipment should be worn when there is a reasonable probability of injury.

**PROTECTIVE GLOVES:** As needed

## **IX. CARCINOGENIC ASSESSMENT**

The listed ingredients have NOT been identified as a suspect carcinogen by NTP, IARC, or OSHA.

## **X. REACTIVITY DATA**

**STABILITY:** Stable under normal conditions of handling and use.

**CONDITIONS TO AVOID:** Poor ventilation.

**INCOMPATIBILITY:** Acids, bases and oxidizers.

**HAZARDOUS DECOMPOSITION PRODUCT:** Metal fumes and certain noxious gases, such as CO, may be produced during welding or burning operations.

**HAZARDOUS POLYMERIZATION:** Will not occur.

## **XI. SPECIAL PRECAUTIONS**

**HANDLING AND STORAGE:** Use good housekeeping practices to avoid excessive dust accumulation.

This information is taken from sources or based upon data believed to be reliable; however, DUCTMATE INDUSTRIES, INC. makes no warranty as to the absolute correctness or sufficiency of any of the foregoing or that additional or other measures may not be required under particular conditions.



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Section 2 - HAZARDS IDENTIFICATION

- May cause harm to the unborn child.
  - Possible risk of impaired fertility.
  - May produce discomfort of the respiratory system and skin\*.
  - Eye contact may produce serious damage\*.
  - Possible skin sensitiser\*.
- \* (limited evidence).
- In case of insufficient ventilation, wear suitable respiratory equipment.
  - Wear suitable gloves.
  - Wear eye/ face protection.
  - Use only in well ventilated areas.
  - Keep container in a well ventilated place.
  - Avoid exposure - obtain special instructions before use.
  - Do not empty into drains.
  - To clean the floor and all objects contaminated by this material, use water and detergent.
  - This material and its container must be disposed of in a safe way.
  - Keep away from food, drink and animal feeding stuffs.
  - Take off immediately all contaminated clothing.
  - In case of contact with eyes, rinse with plenty of water and contact Doctor or Poisons Information Centre.
  - Use appropriate container to avoid environment contamination.
  - Avoid release to the environment. Refer to special instructions/ safety data sheets.
  - In case of accident by inhalation: remove casualty to fresh air and keep at rest.

## Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
copper	7440-50-8	> 60
zinc	7440-66-6	35 ap.
tin	7440-31-5	1-6
lead	7439-92-1	1-8 ^
aluminium	7429-90-5	0-4 ^
iron, powder	7439-89-6	0-4 ^
manganese	7439-96-5	0-4 ^
silicon	7440-21-3	0-4 ^
arsenic	7440-38-2	0-1 ^

Above composition is generic for all brass

## Section 4 - FIRST AID MEASURES

### SWALLOWED

- Rinse mouth out with plenty of water.
- For advice, contact a Poisons Information Centre or a doctor at once.
- Urgent hospital treatment is likely to be needed.
- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.

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Section 4 - FIRST AID MEASURES

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- Transport to hospital or doctor without delay.

## EYE

- If this product comes in contact with the eyes:
  - Wash out immediately with fresh running water.
  - Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
  - Seek medical attention without delay; if pain persists or recurs seek medical attention.
  - Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

## SKIN

- If skin or hair contact occurs:
  - Flush skin and hair with running water (and soap if available).
  - Seek medical attention in event of irritation.

## INHALED

- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
- Transport to hospital, or doctor.

## NOTES TO PHYSICIAN

- Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.
  - Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
  - Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
  - Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
  - The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
  - Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.
- [Ellenhorn and Barceloux: Medical Toxicology].

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## Section 5 - FIRE FIGHTING MEASURES

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### EXTINGUISHING MEDIA

- Non combustible.
- There is no restriction on the type of extinguisher which may be used.

### FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves for fire only.
- Prevent, by any means available, spillage from entering drains or water courses.
- Use fire fighting procedures suitable for surrounding area.
- DO NOT approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.
- Equipment should be thoroughly decontaminated after use.

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Section 5 - FIRE FIGHTING MEASURES

## FIRE/EXPLOSION HAZARD

- Non combustible.

## HAZCHEM

None

## Personal Protective Equipment

Breathing apparatus.

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## Section 6 - ACCIDENTAL RELEASE MEASURES

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### MINOR SPILLS

- Clean up all spills immediately.
- Secure load if safe to do so.
- Bundle/collect recoverable product.
- Collect remaining material in containers with covers for disposal.

### MAJOR SPILLS

- Clean up all spills immediately.
- Secure load if safe to do so.
- Bundle/collect recoverable product.
- Collect remaining material in containers with covers for disposal.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

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## Section 7 - HANDLING AND STORAGE

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### PROCEDURE FOR HANDLING

- Limit all unnecessary personal contact.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- When handling DO NOT eat, drink or smoke.
- Always wash hands with soap and water after handling.
- Avoid physical damage to containers.
- Use good occupational work practice.
- Observe manufacturer's storing and handling recommendations.

### SUITABLE CONTAINER

- Packaging as recommended by manufacturer.
- Store flat in load designed racking.

### STORAGE INCOMPATIBILITY

- Segregate from strong acids, ammonia.

### STORAGE REQUIREMENTS

- Keep dry.
- Store under cover.
- Protect containers against physical damage.
- Observe manufacturer's storing and handling recommendations.

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### SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS



X



X



+



X



X



+

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+: *May be stored together*  
O: *May be stored together with specific preventions*  
X: *Must not be stored together*

## Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

### EXPOSURE CONTROLS

Source	Material	TWA mg/m <sup>3</sup>	Notes
Australia Exposure Standards	copper (Copper, dusts & mists (as Cu))	1	
Australia Exposure Standards	copper (Copper (fume))	0.2	
Australia Exposure Standards	copper (Inspirable dust (not otherwise classified))	10	
Australia Exposure Standards	tin (Tin, metal)	2	
Australia Exposure Standards	aluminium (Emery (dust) (a))	10	(see Chapter 14)
Australia Exposure Standards	aluminium (Aluminium (welding fumes) (as Al))	5	

### EMERGENCY EXPOSURE LIMITS

Material	Revised	IDLH
copper 10072	100	
copper 10072	100	
tin 21900	25	
tin 21900	100	

### MATERIAL DATA

TIN:

ZINC:

■ It is the goal of the ACGIH (and other Agencies) to recommend TLVs (or their equivalent) for all substances for which there is evidence of health effects at airborne concentrations encountered in the workplace.

At this time no TLV has been established, even though this material may produce adverse health effects (as evidenced in animal experiments or clinical experience). Airborne concentrations must be maintained as low as is practically possible and occupational exposure must be kept to a minimum.

NOTE: The ACGIH occupational exposure standard for Particles Not Otherwise Specified (P.N.O.S) does NOT apply.

BRASS:

- None assigned. Refer to individual constituents.

ZINC:

■ Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be

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## Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

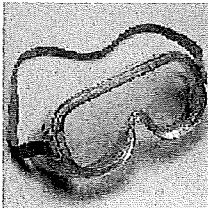
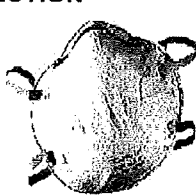
OSHA (USA) concluded that exposure to sensory irritants can:

- cause inflammation
- cause increased susceptibility to other irritants and infectious agents
- lead to permanent injury or dysfunction
- permit greater absorption of hazardous substances and
- acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

TIN:

■ A TLV-TWA is recommended so as to minimise the risk of stannosis. The STEL (4.0 mg/m<sup>3</sup>) has been eliminated (since 1986) so that additional toxicological data and industrial hygiene experience may become available to provide a better base for quantifying on a toxicological basis what the STEL should in fact be.

### PERSONAL PROTECTION



### EYE

- Safety glasses with side shields; or as required,
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent].

### HANDS/FEET

- Cotton gloves or • Heavy gloves, eg. leather or Welding Gloves
- Safety footwear.
- When handling hot or molten liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.

### OTHER

- Overalls.
- Eyewash unit.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required. For further information consult site specific CHEMWATCH data (if available), or your Occupational Health and Safety Advisor.

### ENGINEERING CONTROLS

- Use in a well-ventilated area.
  - Hazard relates to dust released by cutting, grinding, trimming or other shaping operations.
- Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

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## Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

For brazing or soldering the nature of ventilation is determined by the location of the work.

- For outdoor work, natural ventilation is generally sufficient.
- For indoor work, conducted in either open or limited spaces, use mechanical (general exhaust or plenum) ventilation. (Open work spaces exceed 300 cubic meters per welder)

For work conducted in confined spaces, mechanical ventilation, using local exhaust systems, is required. (In confined spaces always check that oxygen has not been depleted by excessive rusting of steel or snowflake corrosion of aluminium) Mechanical or local exhaust ventilation may not be required where the process working time does not exceed 24 mins. (in an 8 hr. shift) provided the work is intermittent (a maximum of 5 mins. every hour). Local exhaust systems must be designed to provide a minimum capture velocity at the fume source, away from the worker, of 0.5 metre/sec. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:

welding, brazing fumes (released at relatively low velocity into moderately still air)

Air Speed:

0.5- 1, 0 m/s (100- 200 f/min.)

Within each range the appropriate value depends on:

Lower end of the range

- 1: Room air currents minimal or favourable to capture
- 2: Contaminants of low toxicity or of nuisance value only.
- 3: Intermittent, low production.
- 4: Large hood or large air mass in motion

Upper end of the range

- 1: Disturbing room air currents
- 2: Contaminants of high toxicity
- 3: High production, heavy use
- 4: Small hood- local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of welding or brazing fumes generated 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

## Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

### APPEARANCE

Coppery red / yellow to brown metal; primarily a copper - zinc alloy.

Red brass (15% zinc), yellow brass (35% zinc; some harder alloys with minor amounts of tin. Brass with 0.5-3% lead used in antifriction bearings.

Insoluble in water. As billets, rod, tube, shapes, turnings, powder.

Rolled sheet and drawn tube may have surface film of forming lubricant.

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Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

Special brasses are leaded brass, arsenical brass, aluminium brass.

## PHYSICAL PROPERTIES

Does not mix with water.  
Sinks in water.

State	Manufactured	Molecular Weight	Not applicable.
Melting Range (°C)	700- 1240	Boiling Range (°C)	Not available.
Solubility in water (g/L)	Immiscible	Flash Point (°C)	Non Flammable
pH (1% solution)	Not applicable.	Decomposition Temp (°C)	Not available.
pH (as supplied)	Not applicable	Autoignition Temp (°C)	Not available
Vapour Pressure (kPa)	Not applicable.	Upper Explosive Limit (%)	Not applicable
Specific Gravity (water=1)	7.4- 8.5	Lower Explosive Limit (%)	Not applicable
Relative Vapour Density (air=1)	Not applicable.	Volatile Component (%vol)	Negligible
Evaporation Rate	Non Volatile		

## Section 10 - STABILITY AND REACTIVITY

### CONDITIONS CONTRIBUTING TO INSTABILITY

- Presence of incompatible materials.
- Product is considered stable.
- Hazardous polymerisation will not occur.

*For incompatible materials - refer to Section 7 - Handling and Storage.*

## Section 11 - TOXICOLOGICAL INFORMATION

### POTENTIAL HEALTH EFFECTS

#### ACUTE HEALTH EFFECTS

##### SWALLOWED

- Considered an unlikely route of entry in commercial/industrial environments.

Not normally a hazard due to the physical form of product. The material is a physical irritant to the gastrointestinal tract and may be harmful if swallowed.

##### EYE

- Particulate/dust is discomforting and abrasive to the eyes.
- Fumes from welding/brazing operations may be irritating to the eyes.

##### SKIN

- The material may be abrasive and may cause laceration by sharp edges.
- The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
- Irritation and skin reactions are possible with sensitive skin.

##### INHALED

- Not normally a hazard due to non-volatile nature of product.

Inhalation hazard is increased at higher temperatures.

Inhalation of fumes (as from welding) may cause coughing, nasal irritation, mucous membrane irritation and is harmful if exposure is prolonged.

Inhalation of fume may aggravate a pre-existing respiratory condition such as asthma, bronchitis, emphysema.

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Section 11 - TOXICOLOGICAL INFORMATION

## CHRONIC HEALTH EFFECTS

■ Principal routes of exposure are usually by inhalation of generated dust and inhalation of fumes from the heated material, skin contact with the molten material.

## TOXICITY AND IRRITATION

■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

### BRASS:

Data for brass powder only

Oral (rat) LD50: 1561 mg/kg

Eye (rabbit): 100 mg - irritant

Skin (rabbit): 500 mg mild

### COPPER:

#### TOXICITY

Oral (human) TDLo: 0.12 mg/kg

Oral (rat) LD50: 5800 mg/kg

WARNING: Inhalation of high concentrations of copper fume may cause "metal

fume fever", an acute industrial disease of short duration. Symptoms are tiredness, influenza like respiratory tract irritation with fever.

#### IRRITATION

Nil Reported

### ZINC:

■ The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

### TIN:

■ No significant acute toxicological data identified in literature search.

## SKIN

tin

Australia Exposure Standards - Skin

Notes

Sk

## Section 12 - ECOLOGICAL INFORMATION

### ZINC:

#### TIN:

#### COPPER:

■ DO NOT discharge into sewer or waterways.

### ZINC:

#### COPPER:

■ The material is classified as an ecotoxin\* because the Fish LC50 (96 hours) is less than or equal to 0.1 mg/l

\* Classification of Substances as Ecotoxic (Dangerous to the Environment)

Appendix 8, Table 1

Compiler's Guide for the Preparation of International Chemical Safety Cards: 1993 Commission of the European Communities.

### COPPER:

■ Harmful to aquatic organisms.

Copper is unlikely to accumulate in the atmosphere due to a short residence time for airborne copper aerosols. Airborne coppers, however, may be transported over large distances. Copper accumulates significantly in the food chain.

Drinking Water Standards:

3000 ug/l (UK max)

2000 ug/l (WHO provisional Guideline)

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Section 12 - ECOLOGICAL INFORMATION

1000 ug/l (WHO level where individuals complain)

Soil Guidelines: Dutch Criteria

36 mg/kg (target)

190 mg/kg (intervention)

Air Quality Standards: no data available.

The toxic effect of copper in the aquatic biota depends on the bio-availability of copper in water which, in turn, depends on its physico-chemical form (ie.speciation). Bioavailability is decreased by complexation and adsorption of copper by natural organic matter, iron and manganese hydrated oxides, and chelating agents excreted by algae and other aquatic organisms. Toxicity is also affected by pH and hardness. Total copper is rarely useful as a predictor of toxicity. In natural sea water, more than 98% of copper is organically bound and in river waters a high percentage is often organically bound, but the actual percentage depends on the river water and its pH.

Copper exhibits significant toxicity in some aquatic organisms. Some algal species are very sensitive to copper with EC50 (96 hour) values as low as 47 ug/litre dissolved copper whilst for other algal species EC50 values of up to 481 ug/litre have been reported. However many of the reportedly high EC50 values may arise in experiments conducted with a culture media containing copper-complexing agents such as silicate, iron, manganese and EDTA which reduce bioavailability.

Toxic effects arising following exposure by aquatic species to copper are typically:

Algae EC50 (96 h)	Daphnia magna LC50 (48- 96 h)	Amphipods LC50 (48- 96 h)	Gastropods LC50 (48- 96 h)	Crab larvae LC50 (48- 96 h)
47- 481 *	7- 54 *	37- 183 *	58- 112 *	50- 100 *

\* ug/litre

Exposure to concentrations ranging from one to a few hundred micrograms per litre has led to sublethal effects and effects on long-term survival. For high bioavailability waters, effect concentrations for several sensitive species may be below 10 ug Cu/litre.

In fish, the acute lethal concentration of copper ranges from a few ug/litre to several mg/litre, depending both on test species and exposure conditions. Where the value is less than 50 ug Cu/litre, test waters generally have a low dissolved organic carbon (DOC) level, low hardness and neutral to slightly acidic pH. Exposure to concentrations ranging from one to a few hundred micrograms per litre has led to sublethal effects and effects on long-term survival. Lower effect concentrations are generally associated with test waters of high bioavailability.

In summary:

Responses expected for high concentration ranges of copper \*

Total dissolved Cu concentration range (ug/litre)	Effects of high availability in water
1- 10	Significant effects are expected for diatoms and sensitive invertebrates, notably cladocerans. Effects on fish could be significant in freshwaters with low pH and hardness.
10- 100	Significant effects are expected on various species of microalgae, some species of macroalgae, and a range of invertebrates, including crustaceans, gastropods and sea urchins. Survival of sensitive fish will be affected and a variety of fish show sublethal effects.
100- 1000	Most taxonomic groups of macroalgae and invertebrates will be severely affected. Lethal levels for most fish species will be reached.

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Section 12 - ECOLOGICAL INFORMATION

>1000

Lethal concentrations for most tolerant organisms are reached.

\* Sites chosen have moderate to high bioavailability similar to water used in most toxicity tests.

In soil, copper levels are raised by application of fertiliser, fungicides, from deposition of highway dusts and from urban, mining and industrial sources. Generally, vegetation rooted in soils reflects the soil copper levels in its foliage. This is dependent upon the bioavailability of copper and the physiological requirements of species concerned.

Typical foliar levels of copper are:

Uncontaminated soils (0.3- 250 mg/kg)	Contaminated soils (150- 450 mg/kg)	Mining/smelting soils
6.1- 25 mg/kg	80 mg/kg	300 mg/kg

Plants rarely show symptoms of toxicity or of adverse growth effects at normal soil concentrations of copper. Crops are often more sensitive to copper than the native flora, so protection levels for agricultural crops range from 25 mg Cu/kg to several hundred mg/kg, depending on country. Chronic and or acute effects on sensitive species occur at copper levels occurring in some soils as a result of human activities such as copper fertiliser addition, and addition of sludge.

When soil levels exceed 150 mg Cu/kg, native and agricultural species show chronic effects. Soils in the range 500-1000 mg Cu/kg act in a strongly selective fashion allowing the survival of only copper-tolerant species and strains. At 2000 Cu mg/kg most species cannot survive. By 3500 mg Cu/kg areas are largely devoid of vegetation cover. The organic content of the soil appears to be a key factor affecting the bioavailability of copper.

On normal forest soils, non-rooted plants such as mosses and lichens show higher copper concentrations. The fruiting bodies and mycorrhizal sheaths of soil fungi associated with higher plants in forests often accumulate copper to much higher levels than plants at the same site. International Programme on Chemical Safety (IPCS): Environmental Health Criteria 200.

## ZINC:

■ Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters. Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For zinc and its compounds:

Environmental fate:

Zinc is capable of forming complexes with a variety of organic and inorganic groups (ligands). Biological activity can affect the mobility of zinc in the aquatic environment, although the biota contains relatively little zinc compared to the sediments. Zinc bioconcentrates moderately in aquatic organisms; bioconcentration is higher in crustaceans and bivalve species than in fish. Zinc does not concentrate appreciably in plants, and it does not biomagnify significantly through terrestrial food chains.

However biomagnification may be of concern if concentration of zinc exceeds 1632 ppm in the top 12 inches of soil.

Zinc can persist in water indefinitely and can be toxic to aquatic life. The threshold concentration for fish is 0.1 ppm. Zinc may be concentrated in the aquatic food chain; it is concentrated over 200,000 times in oysters. Copper is synergistic but calcium is antagonistic to zinc toxicity in fish. Zinc can accumulate in freshwater animals at 5 -1,130 times the concentration present in the water. Furthermore, although zinc actively bioaccumulates in aquatic systems, biota appears to represent a relatively minor sink compared to sediments. Steady-state zinc bioconcentration factors (BCFs) for 12 aquatic species range from 4 to 24,000. Crustaceans and fish can accumulate zinc from both water and food. A BCF of 1,000 was reported for both aquatic plants and fish, and a value of 10,000 was reported for aquatic invertebrates. The order of enrichment of zinc in different aquatic organisms was as follows (zinc concentrations in µg/g dry weight appear in parentheses): fish (25), shrimp (50), mussel (60), periphyton (260), zooplankton (330), and oyster (3,300). The high enrichment in oysters may be due to their ingestion of particulate matter containing higher concentrations of zinc than ambient water. Other investigators have also indicated that organisms associated with sediments have higher zinc concentrations than organisms living in the aqueous layer. With respect to

continued...

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Section 12 - ECOLOGICAL INFORMATION

bioconcentration from soil by terrestrial plants, invertebrates, and mammals, BCFs of 0.4, 8, and 0.6, respectively, have been reported. The concentration of zinc in plants depends on the plant species, soil pH, and the composition of the soil.

Plant species do not concentrate zinc above the levels present in soil.

In some fish, it has been observed that the level of zinc found in their bodies did not directly relate to the exposure concentrations. Bioaccumulation of zinc in fish is inversely related to the aqueous exposure.

This evidence suggests that fish placed in environments with lower zinc concentrations can sequester zinc in their bodies.

The concentration of zinc in drinking water may increase as a result of the distribution system and household plumbing. Common piping materials used in distribution systems often contain zinc, as well as other metals and alloys. Trace metals may enter the water through corrosion products or simply by the dissolution of small amounts of metals with which the water comes in contact. Reactions with materials of the distribution system, particularly in soft low-pH waters, very often have produced concentrations of zinc in tap water much greater than those in the raw or treated waters at the plant of origin. Zinc gives water a metallic taste at low levels. Overexposures to zinc also have been associated with toxic effects. Ingestion of zinc or zinc-containing compounds has resulted in a variety of systemic effects in the gastrointestinal and hematological systems and alterations in the blood lipid profile in humans and animals. In addition, lesions have been observed in the liver, pancreas, and kidneys of animals.

Environmental toxicity of zinc in water is dependent upon the concentration of other minerals and the pH of the solution, which affect the ligands that associate with zinc.

Zinc occurs in the environment mainly in the +2 oxidation state. Sorption is the dominant reaction, resulting in the enrichment of zinc in suspended and bed sediments. Zinc in aerobic waters is partitioned into sediments through sorption onto hydrous iron and manganese oxides, clay minerals, and organic material. The efficiency of these materials in removing zinc from solution varies according to their concentrations, pH, redox potential (Eh), salinity, nature and concentrations of complexing ligands, cation exchange capacity, and the concentration of zinc. Precipitation of soluble zinc compounds appears to be significant only under reducing conditions in highly polluted water. Generally, at lower pH values, zinc remains as the free ion. The free ion ( $Zn^{+2}$ ) tends to be adsorbed and transported by suspended solids in unpolluted waters.

Zinc is an essential nutrient that is present in all organisms. Although biota appears to be a minor reservoir of zinc relative to soils and sediments, microbial decomposition of biota in water can produce ligands, such as humic acids, that can affect the mobility of zinc in the aquatic environment through zinc precipitation and adsorption.

The relative mobility of zinc in soil is determined by the same factors that affect its transport in aquatic systems (i.e., solubility of the compound, pH, and salinity)

The redox status of the soil may shift zinc partitioning. Reductive dissolution of iron and manganese (hydr)oxides under suboxic conditions release zinc into the aqueous phase; the persistence of suboxic conditions may then lead to a repartitioning of zinc into sulfide and carbonate solids. The mobility of zinc in soil depends on the solubility of the speciated forms of the element and on soil properties such as cation exchange capacity, pH, redox potential, and chemical species present in soil; under anaerobic conditions, zinc sulfide is the controlling species.

Since zinc sulfide is insoluble, the mobility of zinc in anaerobic soil is low. In a study of the effect of pH on zinc solubility: When the pH is  $<7$ , an inverse relationship exists between the pH and the amount of zinc in solution. As negative charges on soil surfaces increase with increasing pH, additional sites for zinc adsorption are activated and the amount of zinc in solution decreases. The active zinc species in the adsorbed state is the singly charged zinc hydroxide species (i.e.,  $Zn[OH]^+$ ). Other investigators have also shown that the mobility of zinc in soil increases at lower soil pH under oxidizing conditions and at a lower cation exchange capacity of soil. On the other hand, the amount of zinc in solution generally increases when the pH is  $>7$  in soils high in organic matter. This is a result of the release of organically complexed zinc, reduced zinc adsorption at higher pH, or an increase in the concentration of chelating agents in soil. For calcareous soils, the relationship between zinc solubility and pH is nonlinear. At a high pH, zinc in solution is precipitated as  $Zn(OH)_2$ , zinc carbonate ( $ZnCO_3$ ), or calcium zincate. Clay and metal oxides are capable of sorbing zinc and tend to retard its mobility in soil. Zinc was more mobile at pH 4 than at pH 6.5 as a consequence of sorption

Zinc concentrations in the air are relatively low, except near industrial sources such as smelters. No estimate for the atmospheric lifetime of zinc is available at this time, but the fact that zinc is transported long distances in air indicates that its lifetime in air is at least on the order of days. There are few data regarding the speciation of zinc released to the atmosphere. Zinc is removed from the air by dry and wet deposition, but zinc particles with small diameters and low densities suspended in the atmosphere travel long distances from emission sources.

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The product has no effect on the environment unless in finely divided form. In this form it can be harmful to aquatic life.

Acute toxicity data in the form of 96 hour LC50s for Australian freshwater animals are:

fish - 0.14 to 38 mg Zn/L; and crustaceans 0.43 to 32 mg Zn/L.

TIN:

■ Metal-containing inorganic substances generally have negligible vapour pressure and are not expected to partition to air. Once released to surface waters and moist soils their fate depends on solubility and dissociation in water. Environmental processes (such as oxidation and the presence of acids or bases) may transform insoluble metals to more soluble ionic forms. Microbiological processes may also transform insoluble metals to more soluble forms. Such ionic species may bind to dissolved ligands or sorb to solid particles in aquatic or aqueous media. A significant proportion of dissolved/ sorbed metals will end up in sediments through the settling of suspended particles. The remaining metal ions can then be taken up by aquatic organisms.

When released to dry soil most metals will exhibit limited mobility and remain in the upper layer; some will leach locally into ground water and/ or surface water ecosystems when soaked by rain or melt ice.

Environmental processes may also be important in changing solubilities.

Even though many metals show few toxic effects at physiological pHs, transformation may introduce new or magnified effects.

A metal ion is considered infinitely persistent because it cannot degrade further.

The current state of science does not allow for an unambiguous interpretation of various measures of bioaccumulation.

The counter-ion may also create health and environmental concerns once isolated from the metal. Under normal physiological conditions the counter-ion may be essentially insoluble and may not be bioavailable.

Environmental processes may enhance bioavailability.

Tin may exist in either divalent (Sn<sup>2+</sup>) or tetravalent (Sn<sup>4+</sup>) cationic (positively charged) ions under environmental conditions. Tin(II) dominates in reduced (oxygen-poor) water, and will readily precipitate as a sulfide (SnS) or as a hydroxide (Sn(OH)<sub>2</sub>) in alkaline water. Tin(IV) readily hydrolyses, and can precipitate as a hydroxide. The solubility product of Sn(OH)<sub>4</sub> has been measured at approximately 10 exp(-56) g/L at 25 °C. In general, tin(IV) would be expected to be the only stable ionic species in the weathering cycle.

Tin in water may partition to soils and sediments. Cations such as Sn<sup>2+</sup> and Sn<sup>4+</sup> will generally be adsorbed by soils to some extent, which reduces their mobility. Tin is generally regarded as being relatively immobile in the environment. However, tin may be transported in water if it partitions to suspended sediments, but the significance of this mechanism has not been studied in detail. Transfer coefficients for tin in a soil-plant system were reported to be 0.01-0.1.

A bioconcentration factor (BCF) relates the concentration of a chemical in plants and animals to the concentration of the chemical in the medium in which they live. It was estimated that the BCFs of inorganic tin were 100, 1,000, and 3,000 for marine and freshwater plants, invertebrates, and fish, respectively.

Marine algae can bioconcentrate tin(IV) ion by a factor of 1,900.

Inorganic tin cannot be degraded in the environment, but may undergo oxidation-reduction, ligand exchange, and precipitation reactions. It has been established that inorganic tin can be transformed into organometallic forms by microbial methylation. Inorganic tin may also be converted to stannane (H<sub>4</sub>Sn) in extremely anaerobic (oxygen-poor) conditions by macroalgae.

## Ecotoxicity

Ingredient	Persistence: Water/Soil	Persistence: Air	Bioaccumulation	Mobility
brass	No Data Available	No Data Available		
copper	No Data Available	No Data Available	LOW	
zinc	No Data Available	No Data Available	LOW	
tin	No Data Available	No Data Available		

continued...

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## Section 13 - DISPOSAL CONSIDERATIONS

- Recycle wherever possible or consult manufacturer for recycling options.
- Consult State Land Waste Management Authority for disposal.
- Bury residue in an authorised landfill.

## Section 14 - TRANSPORTATION INFORMATION



HAZCHEM:

None (ADG7)

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS: ADG7, UN, IATA, IMDG

## Section 15 - REGULATORY INFORMATION

POISONS SCHEDULE None

### REGULATIONS

#### Regulations for ingredients

**copper (CAS: 7440-50-8) is found on the following regulatory lists;**

"Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (AQUA/1 to 6 - inorganic chemicals)", "Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (Domestic water supply - inorganic chemicals)", "Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (IRRIG - inorganic chemicals)", "Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (STOCK - inorganic chemicals)", "Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways taken to cause environmental harm (Aquatic habitat)", "Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways taken to cause environmental harm (Domestic water supply quality)", "Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways taken to cause environmental harm (IRRIG)", "Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways - Agricultural uses (Stock)", "Australia ADI list - Acceptable daily intakes for agricultural and veterinary chemicals", "Australia Hazardous Substances", "Australia High Volume Industrial Chemical List (HVICL)", "Australia Inventory of Chemical Substances (AICS)", "International Maritime Dangerous Goods Requirements (IMDG Code) - Marine Pollutants", "International Maritime Dangerous Goods Requirements (IMDG Code) - Substance Index", "WHO Guidelines for Drinking-water Quality - Guideline values for chemicals that are of health significance in drinking-water"

**zinc (CAS: 7440-66-6) is found on the following regulatory lists;**

"Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (AQUA/1 to 6 - inorganic chemicals)", "Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (Domestic water supply - inorganic chemicals)", "Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (IRRIG - inorganic chemicals)", "Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (STOCK - inorganic chemicals)", "Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways taken to cause environmental harm (Aquatic habitat)", "Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways taken to cause environmental harm (Domestic water supply quality)", "Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways taken to cause environmental harm (IRRIG)", "Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways - Agricultural uses (Stock)", "Australia Hazardous Substances", "Australia High Volume Industrial Chemical List (HVICL)", "Australia Inventory of Chemical Substances (AICS)", "WHO Guidelines for Drinking-water Quality - Chemicals for which guideline values have not been established"

**tin (CAS: 7440-31-5) is found on the following regulatory lists;**

"Australia - Western Australia Hazardous Substances Prohibited for Specified Uses or Methods of Handling", "Australia Exposure Standards", "Australia Inventory of Chemical Substances (AICS)", "WHO Guidelines for Drinking-water Quality - Chemicals for which guideline values have not been established"

No data for brass (CW: 21662)

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## Section 16 - OTHER INFORMATION

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■ Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

[www.chemwatch.net/references](http://www.chemwatch.net/references).

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

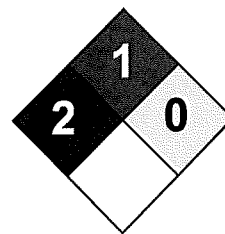
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Issue Date: 15-Oct-2010

Print Date: 26-Oct-2011

*This is the end of the MSDS.*





Health	2
Fire	1
Reactivity	0
Personal Protection	E

## Material Safety Data Sheet Copper MSDS

### Section 1: Chemical Product and Company Identification

**Product Name:** Copper

**Catalog Codes:** SLC4939, SLC2152, SLC3943, SLC1150, SLC2941, SLC4729, SLC1936, SLC3727, SLC5515

**CAS#:** 7440-50-8

**RTECS:** GL5325000

**TSCA:** TSCA 8(b) inventory: Copper

**CI#:** Not available.

**Synonym:**

**Chemical Name:** Not available.

**Chemical Formula:** Cu

**Contact Information:**

**Sciencelab.com, Inc.**

14025 Smith Rd.  
Houston, Texas 77396

US Sales: **1-800-901-7247**

International Sales: **1-281-441-4400**

Order Online: ScienceLab.com

**CHEMTREC (24HR Emergency Telephone), call:**

1-800-424-9300

**International CHEMTREC, call:** 1-703-527-3887

**For non-emergency assistance, call:** 1-281-441-4400

### Section 2: Composition and Information on Ingredients

**Composition:**

Name	CAS #	% by Weight
Copper	7440-50-8	100

**Toxicological Data on Ingredients:** Copper LD50: Not available. LC50: Not available.

### Section 3: Hazards Identification

**Potential Acute Health Effects:**

Very hazardous in case of ingestion. Hazardous in case of eye contact (irritant), of inhalation. Slightly hazardous in case of skin contact (irritant).

**Potential Chronic Health Effects:**

CARCINOGENIC EFFECTS: Not available. MUTAGENIC EFFECTS: Not available. TERATOGENIC EFFECTS: Not available. DEVELOPMENTAL TOXICITY: Not available. The substance is toxic to lungs, mucous membranes. Repeated or prolonged exposure to the substance can produce target organs damage.

### Section 4: First Aid Measures

**Eye Contact:** Check for and remove any contact lenses. Do not use an eye ointment. Seek medical attention.

**Skin Contact:**

After contact with skin, wash immediately with plenty of water. Gently and thoroughly wash the contaminated skin with running water and non-abrasive soap. Be particularly careful to clean folds, crevices, creases and groin. Cover the irritated skin with an emollient. If irritation persists, seek medical attention. Wash contaminated clothing before reusing.

**Serious Skin Contact:** Not available.

**Inhalation:** Allow the victim to rest in a well ventilated area. Seek immediate medical attention.

**Serious Inhalation:** Not available.

**Ingestion:**

Do not induce vomiting. Loosen tight clothing such as a collar, tie, belt or waistband. If the victim is not breathing, perform mouth-to-mouth resuscitation. Seek immediate medical attention.

**Serious Ingestion:** Not available.

### Section 5: Fire and Explosion Data

**Flammability of the Product:** May be combustible at high temperature.

**Auto-Ignition Temperature:** Not available.

**Flash Points:** Not available.

**Flammable Limits:** Not available.

**Products of Combustion:** Some metallic oxides.

**Fire Hazards in Presence of Various Substances:** Not available.

**Explosion Hazards in Presence of Various Substances:**

Risks of explosion of the product in presence of mechanical impact: Not available. Risks of explosion of the product in presence of static discharge: Not available.

**Fire Fighting Media and Instructions:**

SMALL FIRE: Use DRY chemical powder. LARGE FIRE: Use water spray, fog or foam. Do not use water jet.

**Special Remarks on Fire Hazards:** Not available.

**Special Remarks on Explosion Hazards:** Not available.

### Section 6: Accidental Release Measures

**Small Spill:**

Use appropriate tools to put the spilled solid in a convenient waste disposal container. Finish cleaning by spreading water on the contaminated surface and dispose of according to local and regional authority requirements.

**Large Spill:**

Use a shovel to put the material into a convenient waste disposal container. Finish cleaning by spreading water on the contaminated surface and allow to evacuate through the sanitary system. Be careful that the product is not present at a concentration level above TLV. Check TLV on the MSDS and with local authorities.

### Section 7: Handling and Storage

**Precautions:**

Keep away from heat. Keep away from sources of ignition. Empty containers pose a fire risk, evaporate the residue under a fume hood. Ground all equipment containing material. Do not breathe dust. Avoid contact with eyes. Wear suitable protective clothing. In case of insufficient ventilation, wear suitable respiratory equipment. If you feel unwell, seek medical attention and show the label when possible.

**Storage:**

Keep container dry. Keep in a cool place. Ground all equipment containing material. Keep container tightly closed. Keep in a cool, well-ventilated place. Combustible materials should be stored away from extreme heat and away from strong oxidizing agents.

**Section 8: Exposure Controls/Personal Protection****Engineering Controls:**

Use process enclosures, local exhaust ventilation, or other engineering controls to keep airborne levels below recommended exposure limits. If user operations generate dust, fume or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit.

**Personal Protection:**

Splash goggles. Lab coat. Dust respirator. Be sure to use an approved/certified respirator or equivalent. Gloves.

**Personal Protection in Case of a Large Spill:**

Splash goggles. Full suit. Dust respirator. Boots. Gloves. A self contained breathing apparatus should be used to avoid inhalation of the product. Suggested protective clothing might not be sufficient; consult a specialist BEFORE handling this product.

**Exposure Limits:**

TWA: 1 (mg/m<sup>3</sup>) from ACGIH [1990] Consult local authorities for acceptable exposure limits.

**Section 9: Physical and Chemical Properties**

**Physical state and appearance:** Solid.

**Odor:** Not available.

**Taste:** Not available.

**Molecular Weight:** 63.54 g/mole

**Color:** Not available.

**pH (1% soln/water):** Not applicable.

**Boiling Point:** 2595°C (4703°F)

**Melting Point:** 1083°C (1981.4°F)

**Critical Temperature:** Not available.

**Specific Gravity:** 8.94 (Water = 1)

**Vapor Pressure:** Not applicable.

**Vapor Density:** Not available.

**Volatility:** Not available.

**Odor Threshold:** Not available.

**Water/Oil Dist. Coeff.:** Not available.

**Ionicity (in Water):** Not available.

**Dispersion Properties:** Not available.

**Solubility:** Insoluble in cold water.

**Section 10: Stability and Reactivity Data**

**Stability:** The product is stable.

**Instability Temperature:** Not available.

**Conditions of Instability:** Not available.

**Incompatibility with various substances:** Not available.

**Corrosivity:** Non-corrosive in presence of glass.

**Special Remarks on Reactivity:** Not available.

**Special Remarks on Corrosivity:** Not available.

**Polymerization:** No.

### Section 11: Toxicological Information

**Routes of Entry:** Absorbed through skin. Eye contact. Inhalation. Ingestion.

**Toxicity to Animals:**

LD50: Not available. LC50: Not available.

**Chronic Effects on Humans:** The substance is toxic to lungs, mucous membranes.

**Other Toxic Effects on Humans:**

Very hazardous in case of ingestion. Hazardous in case of inhalation. Slightly hazardous in case of skin contact (irritant).

**Special Remarks on Toxicity to Animals:** Not available.

**Special Remarks on Chronic Effects on Humans:** Human: passes through the placenta, excreted in maternal milk.

**Special Remarks on other Toxic Effects on Humans:** Not available.

### Section 12: Ecological Information

**Ecotoxicity:** Not available.

**BOD5 and COD:** Not available.

**Products of Biodegradation:**

Possibly hazardous short term degradation products are not likely. However, long term degradation products may arise.

**Toxicity of the Products of Biodegradation:** The products of degradation are as toxic as the original product.

**Special Remarks on the Products of Biodegradation:** Not available.

### Section 13: Disposal Considerations

**Waste Disposal:**

### Section 14: Transport Information

**DOT Classification:** Not a DOT controlled material (United States).

**Identification:** Not applicable.

**Special Provisions for Transport:** Marine Pollutant

### Section 15: Other Regulatory Information

**Federal and State Regulations:**

Pennsylvania RTK: Copper Massachusetts RTK: Copper TSCA 8(b) inventory: Copper CERCLA: Hazardous substances.:  
Copper

**Other Regulations:** OSHA: Hazardous by definition of Hazard Communication Standard (29 CFR 1910.1200).

**Other Classifications:**

**WHMIS (Canada):** CLASS D-2A: Material causing other toxic effects (VERY TOXIC).

**DSCL (EEC):** R36- Irritating to eyes.

**HMIS (U.S.A.):**

**Health Hazard:** 2

**Fire Hazard:** 1

**Reactivity:** 0

**Personal Protection:** E

**National Fire Protection Association (U.S.A.):**

**Health:** 2

**Flammability:** 1

**Reactivity:** 0

**Specific hazard:**

**Protective Equipment:**

Gloves. Lab coat. Dust respirator. Be sure to use an approved/certified respirator or equivalent. Wear appropriate respirator when ventilation is inadequate. Splash goggles.

**Section 16: Other Information**

**References:** Not available.

**Other Special Considerations:** Not available.

**Created:** 10/09/2005 04:58 PM

**Last Updated:** 05/21/2013 12:00 PM

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# MATERIAL SAFETY DATA SHEET

ISSUE DATE: 05/20/88

REVISED DATE: 04/26/19

Supersedes Any Previous M.S.D.S. On This Product.

EMERGENCY TELEPHONE NUMBER: CHEM-TEL, INC. 1-800-255-3924

## I. IDENTIFICATION

PRODUCT NAME: **Carbon Steel Products**

PRODUCT CLASS: Steel

DUCTMATE INDUSTRIES, INC.

210 Fifth Street

Charleroi, PA 15022

## II. HAZARDOUS INGREDIENTS

<u>MATERIAL:</u>	<u>% WEIGHT</u>	<u>OSHA PEL</u>	<u>ACGIH TLV</u>
Iron	>97.0	10 mg/M3 (Iron oxide fume)	5 mg/M3 (Iron oxide dust & fume)
Aluminum	0.01 – 0.5	15 mg/M3 – Total dust 5 mg/M3 – Respirable fraction	10 mg/M3 – Metal Dust 5 mg/M3 – Welding fume
Boron	≤0.003 (Max)	15 mg/M3 – Total dust (as Boron oxide)	10 mg/M3 – Boron oxide
Calcium	0.10 (Max)	5 mg/M3 Calcium oxide	2 mg/M3 – Calcium oxide
Carbon	0.60 (Max)	15 mg/M3 – Total dust (PNOR) <sup>3</sup> 5mg/M3 – Respirable fraction (PNOR)	10 mg/M3 – Inhalable fraction <sup>4</sup> (PNOR) <sup>5</sup> 3 mg/M3 – Respirable fraction <sup>6</sup> (PNOS)
Chromium*	≤ 0.5 (Max)	1.0 mg/M3 (Chromium metal)	0.5 mg/M3 - Chromium metal & Cr III compounds
Columbium	≤ 0.15 (Max)	15 mg/M3 – Total dust (PNOR) 5 mg/M3 – Respirable fraction (PNOR)	10 mg/M3 - Inhalable fraction (PNOS) 3 mg/M3 – Respirable fraction (PNOS)
Copper	0.50 (Max)	0.1 mg/M3 – Fume (as Cu) 1 mg/M3 – Dusts & mists (as Cu)	0.1 mg/M3 – Fume 1 mg/M3 – Dusts & mists (as Cu)
Manganese	2.0 (Max)	5 mg/M3 (C) - Fume & Mn compounds	0.2 mg/M3
Molybdenum	≤ 0.25 (Max)	15 mg/M3 – Total dust (as Mo)	10 mg/M3 – Metal and insoluble compounds (Inhalable fraction) 3 mg/M3 – Metal & insoluble fraction (Respirable fraction)
Nickel*	≤ 0.3 (Max)	1.0 mg/M3 – Metal & insoluble compounds (as Ni)	1.5 mg/M3 – Elemental nickel (as Ni) 0.2 mg/M3 – Insoluble compounds (NOS) <sup>7</sup>
Phosphorus	0.15 (Max)	0.1 mg/M3	0.1 mg/M3
Silicon	≤ 1.00 (Max)	15 mg/M3 -Total dust 5 mg/M3 – Respirable fraction	10 mg/M3
Sulfur	≤ 0.04 (Max)	15 mg/M3 Total dust (PNOR) 5 mg/M3 – Respirable fraction (PNOR)	10 mg/M3 – Inhalable fraction (PNOS) 3 mg/M3 – Respirable fraction (PNOS)
Tin	≤ 0.01 (Max)	2 mg/M3 – Tin metal (as Sn)	2 mg/M3 – Inorganic compounds (except oxides) (as Sn)
Titanium	≤ 0.15 (Max)	15 mg/M3 – total dust (PNOR) 5 mg/M3 – Respirable fraction (PNOR)	10 mg/M3 (Titanium dioxide)
Vanadium	≤ 0.15 (Max)	0.5 mg/M3 (C) – Respirable fractions as V <sub>2</sub> O <sub>5</sub> 0.1 mg/M3 (C) - Fume (as V <sub>2</sub> O <sub>5</sub> )	0.05 mg/M3 – Dust or fume (as V <sub>2</sub> O <sub>5</sub> )

### Notes:

All commercial steel products contain small amounts of various elements in addition to those specified. These small quantities frequently referred to as "trace" or "residual" elements, generally originate in the raw materials used. Individual trace elements vary in concentration by weight, and may include antimony, arsenic, cadmium, cobalt, lead, and zirconium.

OSHA Permissible Exposure Limits (PELs) are 8-hours TWA (time-weighted average) concentrations unless otherwise noted. A ("C") designation denotes a ceiling limit, which should not be exceeded during any part of the working exposure unless otherwise noted.

Threshold Limit Values (TLV) established by the American Conference of Governmental Industrial Hygienists (ACGIH) are 8-hour TWA concentrations unless otherwise noted.

PNOR (Particulates Not Otherwise Regulated). All inert or nuisance dusts, whether mineral, inorganic or organic, not listed specifically by substance name are covered by PNOR limit which is the same as the inter or nuisance dust limit of 15 mg/M3 for total dust and 5 mg/M3 for the respirable fraction.

Inhalable fraction. The concentration of inhalable particulate for the application of this TLV is to be determined from the fraction passing a size-selector with the characteristics defined in the ACGIH TLVs and BELs Appendix D, paragraph A.

PNOS (Particulates Not Otherwise Specified). Particulates identified under the PNOS heading are "nuisance dusts" containing no asbestos and <1% crystalline silica. A TWA-TLV of 10 mg/M3 for inhalable particulate and 3 mg/M3 for respirable particulate has been recommended.

Respirable fraction. The concentration of respirable dust for the application of this limit is to be determined from the reaction passing a size-selector with the characteristics defined in the ACGIH TLVs and BELs Appendix D, paragraph C.

\*Suspect Carcinogen by NTP and IARC

### III. PHYSICAL DATA

**APPEARANCE:** Metallic Gray, Odorless

**SPECIFIC GRAVITY:** 7.85

**MELTING POINT:** 2750° F

### IV. HEALTH HAZARD DATA

**ROUTE OF EXPOSURE:** Inhalation of dusts or fumes.

**EFFECTS OF OVEREXPOSURE:**

**Acute Effect:** Excessive exposure to high concentrations of dust may cause irritation of the eyes skin and mucous membranes of the upper respiratory tract. Excessive inhalation of metal fumes can produce an acute reaction known as "metal fume fever". Symptoms consist of chills and fever (very similar to and easily confused with flu symptoms) which come on a few hours after large exposures and usually last 12 to 48 hours.

**Chronic Effects:** Only after six to ten years of exposure to iron dust or fume does one present any signs of pneumoconiosis (i.e. siderosis). Physical examinations of those exposed to iron dust have not indicated any disability.

Excessive and repeated inhalation of chromium fume or dust may cause severe irritation, ulceration or cancer in the respiratory system. It is generally believed that the hexavalent forms of chromium (Cr + 6) are responsible for these effects. It is uncertain whether metallic chromium in dust form can cause the same effects noted above.

Excessive and prolonged inhalation of manganese (generally over two years exposure) can cause damage to the central nervous system. The pathology resembles Parkinson Disease. Also, workers routinely exposed to high concentrations of manganese display an unusually high incidence of respiratory disease.

Molybdenum has caused eye, skin, nose, and throat irritation in animals.

Excessive inhalation of nickel fumes have been associated with respiratory cancer. Nickel is a potential sensitizer and may cause allergic reactions.

Boron oxide dusts and fumes may cause upper respiratory tract and eye irritation, dryness of the mouth, nose or throat, and sore throat and productive cough.

Repeated and prolonged inhalation of calcium may cause inflammation of the respiratory passages, ulcers of the mucous membranes, and possible perforation of the nasal septum. Repeated or prolonged skin contact may cause dermatitis.

Chronic inhalation of high concentrations of carbon may cause pulmonary disorders.

Chronic inhalation of copper dust has caused, in animals, hemolysis of the red blood cells, deposition of hemofuscin in the liver and pancreas, injury to lung cells and gastrointestinal symptoms.

Exposure to dust and fume of tin (oxide) is recognized to result in a benign pneumoconiosis called stannosis.

Vanadium dusts cause a persistent cough, which can develop after five hours of exposure and may last up to ten days.

Pulmonary irritation also results from vanadium, but there are no deviations in pulmonary function or other laboratory tests.

### V. EMERGENCY AND FIRST AID

**INHALATION:** If acute overexposure to dusts or fumes occurs, remove victim from the adverse environment and seek medical attention.

**SKIN CONTACT:** Remove contaminated clothing. Wash area of contact thoroughly with soap and water. If irritation persists, seek medical attention.

**EYE CONTACT:** Flush immediately with running water for fifteen minutes. If irritation persists, seek medical attention.

**INGESTION:** N/A

### VI. FIRE AND EXPLOSION HAZARD DATA

**FLASH POINT:** N/A

**EXTINGUISHING MEDIA:** Not applicable for solid product. Use extinguishers appropriate for surrounding material.

**SPECIAL PROCEDURES:** Firemen should wear equipment to protect against noxious fumes.

### VII. SPILL OR LEAK PROCEDURES

Minimal problems with spills of this product would occur because of its solid form. However, if there is a spill of dust, clean up using methods which avoid dust generation and the use of water, such as vacuum. If airborne dust is generated during the cleanup, use an appropriate NIOSH- approved respirator.

Waste Disposal Method: Dispose of in accordance with appropriate federal, state and local regulations.

### VIII. SPECIAL PROTECTION

**VENTILATION:** Local exhaust ventilation should be provided to keep worker exposures within allowable limits.

**RESPIRATORY PROTECTION:** Use NIOSH/MSHA approved organic vapor respirators when vapor concentrations exceed the TLV.

**EYE PROTECTION:** Personal protective equipment should be worn when there is a reasonable probability of injury.

**PROTECTIVE GLOVES:** As needed.

### IX. CARCINOGENIC ASSESSMENT

IARC, NTP and OSHA do not list steel products as carcinogens. The International Agency for Research on Cancer (IARC) identifies nickel, certain nickel compounds and welding fumes as Group 2B carcinogens that are possibly carcinogenic to humans. IARC lists chromium metal and trivalent chromium compounds as Group 3 carcinogens, not classifiable as to their human carcinogenicity. Hexavalent chromium compounds are listed by IARC as Group 1 carcinogens that are carcinogenic to humans.

## **X. REACTIVITY DATA**

**STABILITY:** Stable under normal conditions of handling and use.

**CONDITIONS TO AVOID:** Poor ventilation. Storage with strong acids or calcium hypochlorite.

**INCOMPATIBILITY:** Strong acids (produce hydrogen gas). Iron oxide dusts in contact with calcium hypochlorite evolve oxygen and may cause an explosion.

**HAZARDOUS DECOMPOSITION PRODUCT:** Thermal oxidative decomposition of steel products can produce fumes containing oxides of iron and manganese as well as other elements. If present, the resin on the product line may yield noxious gases such as oxides of carbon upon thermal oxidative decomposition.

**HAZARDOUS POLYMERIZATION:** Will not occur.

## **XI. SPECIAL PRECAUTIONS**

**HANDLING AND STORAGE:** Operations with the potential for generating high concentrations of airborne particulates should be evaluated and controlled as necessary. Practice good housekeeping. Avoid breathing metal fumes and/or dust. Store away from acids and incompatible materials.

This information is taken from sources or based upon data believed to be reliable; however, DUCTMATE INDUSTRIES, INC. makes no warranty as to the absolute correctness or sufficiency of any of the foregoing or that additional or other measures may not be required under particular conditions.



# SAFETY DATA SHEET

ISSUE DATE: 6/10/2009

REVISED DATE: 02/05/16

Supersedes: Any Previous M.S.D.S. On This Product

EMERGENCY PHONE NUMBER: INFOTRAC (800)-535-5053

## I. IDENTIFICATION

**PRODUCT NAME:** Elgen Galvanized Steel Products  
**PRODUCT CLASS:** Steel

Elgen Manufacturing Company, INC.  
10 Railroad Ave.  
Closter, NJ 07624

## II. HAZARDOUS INGREDIENTS

<u>MATERIAL:</u>	<u>CAS</u>	<u>% WEIGHT</u>	<u>OSHA PEL (mg/m3)</u>	<u>ACGIH TLV (mg/m3)</u>
Iron	7439-89-6	94.00 – 99.66	10 (oxide fume)	5 (oxide fume)
Zinc	7440-66-6	1.00-4.50	15 (oxide dust)	15 (oxide dust)
Aluminum	7429-90-5	.00-.4	15 (dust)	10 (dust)
Antimony	7440-36-0	<.9	0.5	0.5
Arsenic	7440-38-2	<.09	.01	.01
Beryllium	7440-41-7	<.09	.002	.002
Boron	7440-42-8	<.9	15	10
Cadmium	7440-43-9	<.09	.005	.01
Calcium	1305-78-8	<.9	5	2
Carbon	7440-44-0	.04-1.0	15	10
Chromium*	7440-47-3	0.01-1.5	0.5	0.06
Cobalt	7440-48-4	<.09	.1	.02
Manganese	7439-96-5	0.05-2.0	5 (dust) 5 (fume)	5 (dust) 1 (fume)
Phosphorous	8049-19-2	.001-.020	15	10
Molybdenum	7439-98-7	0.00-.010	15	10
Nickel	7440-02-0	0.01-.30	1	1
Silicon	7440-21-3	.015-.220	15	10
Sulfur	7704-34-9	.001-.020	15	10

This product contains the following ingredient at levels subject to reporting requirements of:

SARA 313 (40CFR372): Manganese, Chromium Nickel

OSHA HAZARADOUS COMMUNICATIONS STANDARD, (29CFR1910.1200): Manganese, Chromium, Nickel, Silicon, Aluminum metallic powder

CALIFORNIA PROPOSITION 65: This product contains the following trace amounts of chemicals known to the state of California to be a cancer hazard: Nickel

## III. PHYSICAL DATA

**APPEARANCE:** Metallic Color

**BOILING POINT:** N/A

**SPECIFIC GRAVITY:** 8 g/cm<sup>3</sup>

**SOLUBILITY IN WATER:** Not Soluble

**SOFTENING POINT Of Zing Coating:** 850°F

**MELTING POINT OF BASE METAL:** 2750°F

## IV. HEALTH HAZARD DATA

**ROUTE OF EXPOSURE:** Inhalation, skin, eye, ingestion.

**EFFECTS OF OVEREXPOSURE:**

**Effects:** Chronic inhalation concentrations of iron oxide fumes or dusts may lead to a benign pneumoconiosis (siderosis). Inhalation of high concentrations of ferric oxide may possibly enhance the risk of lung cancer development in workers exposed to pulmonary carcinogens. Chronic inhalation concentrations of aluminum fumes or dusts may lead to a fibrotic lung condition known as Shaver's Disease; however, evidence for this is not conclusive since affected workers were exposed to other substances (silica) as well. The inhalation of high concentrations of dust from manganese, copper, lead and/or zinc in the respirable particle size range can cause an influenzalike illness termed metal fume fever. Typical symptoms last 12 to 48 hours and are characterized by metallic taste in mouth, dryness and irritation of the throat, followed by weakness, muscle pain, fever, and chills. Continuous exposures to high concentrations of manganese can cause central nervous system disorders and manganese pneumonia. Fibrosis of lung tissue from manganese exposure has also been reported for products containing manganese only. Overexposure to aluminum dust can cause shortness of breath. Long term inhalation exposure to high concentrations (overexposure) to pneumoconiotic agents may act synergistically with inhalation of oxides, fumes or dusts of this product to cause toxic effects. Prolonged or repeated contact with unprotected skin may result in skin irritation. Torching or burning operations on steel products with oil or organic coating may produce emissions which can be irritating to the eyes and respiratory tract.

## V. EMERGENCY AND FIRST AID PROCEDURES

**INHALATION:** Remove to fresh air; if condition continues, consult a physician.

**SKIN CONTACT:** Remove particles by washing thoroughly with soap and water. Seek medical attention if condition persists.

**EYE CONTACT:** Flush thoroughly with running water to remove particulate, obtain medical attention.

**INGESTION:** If significant amounts of metal are ingested, consult physician. If condition is voluntary, psychotherapy is advised.

## VI. FIRE AND EXPLOSION HAZARD DATA

**FLAMMABILITY CLASS:**

**FLASH POINT:** N/A

**EXTINGUISHING MEDIA:** Media Suitable For Surrounding Fire (Fp N).

**FIRE FIGHTING PROCEDURES:** Wear full protective clothing including helmet, self-contained positive pressure-demand breathing apparatus, protective clothing, and a face mask.

**SPECIAL PROCEDURES:** Use Niosh Approved Scba Full Protective Equipment.

## VII. SPILL OR LEAK PROCEDURES

**PROCEDURE TO FOLLOW IF MATERIAL IS RELEASED OR SPILLED:** N/A

**Waste Disposal Method:** Any excess product can be recycled for further use, disposed in a permitted hazardous waste landfill, or disposed by other methods which are in accordance with local, state, and federal regulations.

## VIII. SPECIAL PROTECTION

**RESPIRATORY:** NIOSH/MSHA approved dust and fume respirators should be used to avoid excessive inhalation of particulates.

**EYE PROTECTION:** Provided when welding, burning, sawing, brazing, grinding or machining to prevent excessive dust or fume exposure.

**HAND PROTECTION:** Gloves recommended

**OTHER:** Additional protective equipment and/or clothing may be required

## IX. CARCINOGENIC ASSESSMENT

Minimize and control operations producing airborne dust and fume. Provide adequate local and general exhaust ventilation.

## X. REACTIVITY DATA

**STABILITY:** Stable under normal conditions of use, storage and transportation.

**CONDITIONS TO AVOID:** Generation of airborne fume and dust.

**INCOMPATIBILITY:** Strong acids (produce hydrogen gas)

**HAZARDOUS DECOMPOSITION PRODUCT:** Metallic oxide.

**HAZARDOUS POLYMERIZATION:** Will not occur

## XI. SPECIAL PRECAUTIONS

**HANDLING AND STORAGE:** Use good housekeeping practices.

All the information above is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantability or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes. In no event shall Elgen Manufacturing be liable for any claims, losses, or damages of any third party or for lost profits or any special, indirect, incidental, consequential or exemplary damages, howsoever arising, even if Elgen Manufacturing has been advised of the possibility of such damages.

# SAFETY DATA SHEET

ISSUE DATE: 6/10/2009

REVISED DATE: 02/05/16

Supersedes: Any Previous M.S.D.S. On This Product

EMERGENCY PHONE NUMBER: INFOTRAC (800)-535-5053

## I. IDENTIFICATION

PRODUCT NAME: **Elgen Galvanized Steel Products**  
PRODUCT CLASS: Aluminum

Elgen Manufacturing Company, INC.  
10 Railroad Ave.  
Closter, NJ 07624

## II. HAZARDOUS INGREDIENTS

<u>MATERIAL:</u>	<u>CAS</u>	<u>% WEIGHT</u>	<u>OSHA PEL (mg/m3)</u>
Aluminum	7429-90-5	100%	15mg. Total Dust

## III. PHYSICAL DATA

APPEARANCE: Silvery ductile metal

BOILING POINT: N/A

SPECIFIC GRAVITY: 2.5+

SOLUBILITY IN WATER: Not Soluble

MELTING POINT OF BASE METAL: 480-649°C

## IV. HEALTH HAZARD DATA

ROUTE OF EXPOSURE: Inhalation, skin, eye, ingestion.

EFFECTS OF OVEREXPOSURE:

Effects: Chronic inhalation concentrations of iron oxide fumes or dusts may lead to a benign pneumoconiosis (siderosis). Inhalation of high concentrations of ferric oxide may possibly enhance the risk of lung cancer development in workers exposed to pulmonary carcinogens. Chronic inhalation concentrations of aluminum fumes or dusts may lead to a fibrotic lung condition known as Shaver's Disease; however, evidence for this is not conclusive since affected workers were exposed to other substances (silica) as well. The inhalation of high concentrations of dust from manganese, copper, lead and/or zinc in the respirable particle size range can cause an influenzalike illness termed metal fume fever. Typical symptoms last 12 to 48 hours and are characterized by metallic taste in mouth, dryness and irritation of the throat, followed by weakness, muscle pain, fever, and chills. Continuous exposures to high concentrations of manganese can cause central nervous system disorders and manganese pneumonia. Fibrosis of lung tissue from manganese exposure has also been reported for products containing manganese only. Overexposure to aluminum dust can cause shortness of breath. Long term inhalation exposure to high concentrations (overexposure) to pneumoconiotic agents may act synergistically with inhalation of oxides, fumes or dusts of this product to cause toxic effects. Prolonged or repeated contact with unprotected skin may result in skin irritation. Torching or burning operations on steel products with oil or organic coating may produce emissions which can be irritating to the eyes and respiratory tract.

## V. EMERGENCY AND FIRST AID PROCEDURES

**INHALATION:** Remove to fresh air; if condition continues, consult a physician.

**SKIN CONTACT:** Remove particles by washing thoroughly with soap and water. Seek medical attention if condition persists.

**EYE CONTACT:** Flush thoroughly with running water to remove particulate, obtain medical attention.

**INGESTION:** If significant amounts of metal are ingested, consult physician. If condition is voluntary, psychotherapy is advised.

## VI. FIRE AND EXPLOSION HAZARD DATA

**FLAMMABILITY CLASS:**

**FLASH POINT:** N/A

**EXTINGUISHING MEDIA:** Media Suitable For Surrounding Fire (Fp N).

**FIRE FIGHTING PROCEDURES:** Wear full protective clothing including helmet, self-contained positive pressure-demand breathing apparatus, protective clothing, and a face mask.

**SPECIAL PROCEDURES:** Use Niosh Approved Scba Full Protective Equipment.

## VII. SPILL OR LEAK PROCEDURES

**PROCEDURE TO FOLLOW IF MATERIAL IS RELEASED OR SPILLED:** N/A

**Waste Disposal Method:** Any excess product can be recycled for further use, disposed in a permitted hazardous waste landfill, or disposed by other methods which are in accordance with local, state, and federal regulations.

## VIII. SPECIAL PROTECTION

**RESPIRATORY:** NIOSH/MSHA approved dust and fume respirators should be used to avoid excessive inhalation of particulates.

**EYE PROTECTION:** Provided when welding, burning, sawing, brazing, grinding or machining to prevent excessive dust or fume exposure.

**HAND PROTECTION:** Gloves recommended

**EXPOSURE LIMITS:** TWA: 5(mg(Al)/m) from ACGIH (TLV) (United States) Inhalation (pyro-powders, welding fumes)

TWA: 10 (mg(Al)/m) from ACGIH (TLV) (United States) Inhalation (metal dust)

**OTHER:** Additional protective equipment and/or clothing may be required

## IX. CARCINOGENIC ASSESSMENT

Minimize and control operations producing airborne dust and fume. Provide adequate local and general exhaust ventilation.

## X. REACTIVITY DATA

**STABILITY:** Stable under normal conditions of use, storage and transportation.

**CONDITIONS TO AVOID:** Generation of airborne fume and dust.

**INCOMPATIBILITY:** Reactive with oxidizing agents, acids, alkalis

**SPECIAL REMARKS ON REACTIVITY:** Moisture sensitive. Aluminum reacts vigorously with Sodium Hydroxide. Aluminum is also incompatible with strong oxidizers, acids, chromic anhydride, iodine, carbon disulfide, methyl chloride, and halogenated hydrocarbons, acid chlorides, ammonium nitrate, ammonium persulfate, antimony, arsenic oxides, barium bromate, barium chlorate, barium iodate, metal salts.

**HAZARDOUS POLYMERIZATION:** Will not occur

## XI. SPECIAL PRECAUTIONS

**HANDLING AND STORAGE:** Use good housekeeping practices.

All the information above is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantability or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes. In no event shall Elgen Manufacturing be liable for any claims, losses, or damages of any third party or for lost profits or any special, indirect, incidental, consequential or exemplary damages, howsoever arising, even if Elgen Manufacturing has been advised of the possibility of such damages.



# MATERIAL SAFETY DATA SHEET

ISSUE DATE: 10/30/92

REVISED DATE: 7/13/05

Supersedes: Any Previous M.S.D.S. On This Product

## I. IDENTIFICATION

**PRODUCT NAME:** Galvanized Products  
**PRODUCT CLASS:** Steel

CL WARD & Family, Inc.  
1502 Industrial Drive, Unit 2  
Monongahela, PA 15063

## II. HAZARDOUS INGREDIENTS

<u>MATERIAL:</u>	<u>CAS</u>	<u>% WEIGHT</u>	<u>OSHA PEL (mg/m3)</u>	<u>ACGIH TLV (mg/m3)</u>
Zinc	7440-66-6	1.00-4.50	15 (oxide dust)	15 (oxide dust)
Aluminum	7429-90-5	.01-.08	15 (dust)	10 (dust)
Antimony	7440-36-0	<.01-.02	0.5	0.5
Iron	7439-89-6	94.00 - 99.66	10 (oxide fume)	5 (oxide fume)
Carbon	7440-44-0	.001-.15	15	10
Chromium*	7440-47-3	0.01-.2	0.5	0.06
Manganese	7439-96-5	0.05-2.0	5 (dust) 5 (fume)	5 (dust) 1 (fume)
Phosphorous	8049-19-2	.001-.020	15	10
Molybdenum	7439-98-7	0.00-.010	15	10
Nickel	7440-02-0	0.01-.30	1	1
Silicon	7440-21-3	.015-.220	15	10
Sulfur	7704-34-9	.001-.020	15	10

This product contains the following ingredient at levels subject to reporting requirements of:

SARA 313 (40CFR372): Manganese, Chromium Nickel

OSHA HAZARADOUS COMMUNICATIONS STANDARD, (29CFR1910.1200): Manganese, Chromium, Nickel, Silicon, Aluminum metallic powder

CALIFORNIA PROPOSITION 65: This product contains the following trace amounts of chemicals known to the state of California to be a cancer hazard: Nickel

## III. PHYSICAL DATA

**APPEARANCE:** Metallic Color

**BOILING POINT:** N/A

**SPECIFIC GRAVITY:** 7.5-8.5 g/cm<sup>3</sup>

**SOLUBILITY IN WATER:** Not Soluble

**SOFTENING POINT:** 2400 F

**MELTING POINT:** 2750°F

## IV. HEALTH HAZARD DATA

**ROUTE OF EXPOSURE:** Inhalation of dusts or fumes.

**EFFECTS OF OVEREXPOSURE:**

**Acute Effect:** Excessive inhalation of metal fumes can produce an acute reaction known as "metal fume fever".

Symptoms consist of chills and fever (very similar to and easily confused with flu symptoms) which come on a few hours after large exposures.

**Chronic Effects:** Only after six to ten years of exposure to iron dust or fume does one present any signs of pneumoconiosis (i.e. siderosis). Physical examinations of those exposed to iron dust have not indicated any disability.

Excessive and repeated inhalation of chromium fume or dust may cause severe irritation, ulceration or cancer in the respiratory system. It is generally believed that the hexavalent form of chromium (Cr+6) are responsible for these effects. It is uncertain whether metallic chromium in dust form can cause the same effects noted above.

Excessive and prolonged inhalation of manganese (generally over two years exposure) can cause damage to the central nervous system. The pathology resembles Parkinson's Disease. Also, workers routinely exposed to high concentrations of manganese display an unusually high incidence of respiratory disease.

Molybdenum has caused toxicity (anemia and poor growth) in farm animals, but there are no data documenting toxicity to humans due to industrial exposure.

Excessive inhalation of nickel fumes has been associated with respiratory cancer. Nickel is a potential sensitizer and may cause allergic reactions.

Chronic exposure to tungsten dust has caused respiratory disorders characterized by cough, dyspnea and wheezing.

There is no correlation between the onset of symptoms, the length of exposure and the development of interstitial fibrosis. Dermatitis, primarily on the side of the neck, flexor parts of the forearm and the back of the hand were also detected. Vanadium dusts cause a persistent cough which can develop after five hours of exposure and may last up to ten days. Pulmonary irritation also results from vanadium, but there are no deviations in pulmonary function or other laboratory tests.

Zinc dust is a skin and respiratory tract irritant. It is relatively nontoxic. However, if oxidation occurs prior to inhalation, one must deal with toxicities associated with zinc oxide such as metal fume fever, gastrointestinal disorders and hepatic dysfunction.

## V. EMERGENCY AND FIRST AID PROCEDURES

**INHALATION:** If acute overexposure to dust or fumes occurs, remove victim from the adverse environment and seek medical attention..

**SKIN CONTACT:** Wash area of contact thoroughly with soap and water. If irritation persists, seek medical attention.

**EYE CONTACT:** Flush immediately with running water for fifteen minutes. If irritation persists, seek medical attention.

**INGESTION:** N/A

## VI. FIRE AND EXPLOSION HAZARD DATA

**FLAMMABILITY CLASS:**

**FLASH POINT:** N/A

**EXTINGUISHING MEDIA:** As for the surrounding fire, use dry powder for metal fires.

**UNUSUAL FIRE HAZARD:** Contact of molten product with water can cause an explosion hazard.

**FIRE FIGHTING PROCEDURES:** Wear full protective clothing including helmet, self-contained positive pressure-demand breathing apparatus, protective clothing, and a face mask.

**SPECIAL PROCEDURES:** Firefighters should wear equipment to protect against noxious fumes.

**PRODUCT OF COMBUSTION:** Material will begin softening at approximately 2400 F, will proceed to a liquid and form irritating and toxic gaseous metallic oxides at extremely high temperatures.

## VII. SPILL OR LEAK PROCEDURES

**LARGE/SMALL SPILL:** Avoid creating dusts when cleaning spill. Small pieces may be collected using a broom and shovel.

Particulates and dust may be collected by using a vacuum with a HEPA filter. Place collected material in a closed container.

Minimal problems with spills of this product would occur because of its solid form. However, if there is a spill of dust, clean up using methods which avoid dust generation and the use of water, such as vacuum. If airborne dust is generated during the clean up, use an appropriate NIOSH-approved respirator.

**Waste Disposal Method:** Dispose of in accordance with appropriate federal, state and local regulations.

## VIII. SPECIAL PROTECTION

**VENTILATION:** Local exhaust ventilation should be provided to keep workers exposures within allowable limits. Whenever dusts, particulates, or fumes are generated, use appropriate local exhaust ventilation to keep exposures below the regulated limits.

**RESPIRATORY PROTECTION:** Use NIOSH/NSHA approved organic vapor respirators when vapor concentrations exceed the TLV.

**EYE PROTECTION:** Personal protective equipment should be worn when there is a reasonable probability of injury. Wear safety glasses with side shields.

**HAND PROTECTION:** Wear leather or other appropriate work gloves, if necessary for type of operation.

**OTHER:** Protective clothing coveralls.

## IX. CARCINOGENIC ASSESSMENT

Nickel and Chromium have been identified as suspect carcinogens by NTP and IARC.

## X. REACTIVITY DATA

**STABILITY:** Stable under normal conditions of handling and use.

**CONDITIONS TO AVOID:** Poor ventilation.

**INCOMPATIBILITY:** Strong acids (produce hydrogen gas)

**HAZARDOUS DECOMPOSITION PRODUCT:** Metallic oxide.

**HAZARDOUS POLYMERIZATION:** Will not occur

## XI. SPECIAL PRECAUTIONS

**HANDLING AND STORAGE:** Use good housekeeping practices to avoid excessive dust accumulation. As supplied, this product does not present a health hazard. Processing of the product for final uses can include formation of dusts, particulates, or fumes, some of which may present health hazards.

This information is taken from sources or based upon data believed to be reliable; however, C.L.WARD & FAMILY INC. makes no warranty as to the absolute correctness or sufficiency of any of the foregoing or that additional or other measures may not be required under particular conditions.

**Safety Data Sheet**

acc. to OSHA HCS (29CFR 1910.1200) and WHMIS 2015 Regulations

Printing date: August 22, 2018

Revision: August 22, 2018

**1 Identification**

- **Product identifier**
- **Trade name:** Galvanized Metal
- **Other means of identification:** No other identifiers
- **Recommended use and restriction on use**
- **Recommended use:**  
Manufactured article.  
Industrial uses.
- **Restrictions on use:** No relevant information available.
- **Details of the supplier of the Safety Data Sheet**
- **Manufacturer/Supplier:**  
Ductmate Industries, Inc.  
210 5th St.  
Charleroi, PA 15022  
Phone: 800-990-8459
- **Emergency telephone number:**  
ChemTel Inc.  
(800)255-3924 (North America)  
+1 (813)248-0585 (International)

**2 Hazard(s) identification**

- **Classification of the substance or mixture**  
The product is not classified as hazardous according to the Globally Harmonized System (GHS).
- **Label elements**
- **GHS label elements**  
The product is not classified as hazardous according to OSHA GHS regulations within the United States.
- **Hazard pictograms:** Not regulated.
- **Signal word:** Not regulated.
- **Hazard statements:** Not regulated.
- **Precautionary statements:** Not regulated.
- **Other hazards** There are no other hazards not otherwise classified that have been identified.

**3 Composition/information on ingredients**

- **Chemical characterization:** Mixtures

· **Components:**

7439-89-6	Iron	>80%
7664-38-2	Phosphoric acid ⚠ Met. Corr. 1, H290; Skin Corr. 1B, H314; Eye Dam. 1, H318	<2%
1333-82-0	Chromium (VI) trioxide ⚠ Ox. Sol. 1, H271 ⚠ Acute Tox. 3, H301; Acute Tox. 3, H311; Acute Tox. 2, H330 ⚠ Resp. Sens. 1, H334; Muta. 1B, H340; Carc. 1A, H350; Repr. 2, H361; STOT RE 1, H372 ⚠ Skin Corr. 1A, H314	<2%

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	⚠ Skin Sens. 1, H317	
7439-96-5	Manganese	<1%
7440-50-8	Copper	<1%
7440-44-0	Carbon	<1%
7440-02-0	Nickel	<1%
7440-47-3	Chromium	<1%
7429-90-5	Aluminum	<1%
7440-62-2	Vanadium	<1%
7440-32-6	Titanium	<1%
7439-98-7	Molybdenum	<1%
7440-03-1	Niobium	<1%
7704-34-9	Sulfur	<1%
	⚠ Skin Irrit. 2, H315	
7723-14-0	Phosphorus	<1%
	⚠ Flam. Sol. 1, H228	
7440-31-5	Tin	<1%
7727-37-9	Nitrogen	<1%
7440-21-3	Silicon	<1%

**Additional information:**

For the wording of the listed Hazard Statements, refer to section 16.

There is no exposure to hazardous ingredients during normal use.

**4 First-aid measures****Description of first aid measures**

- **General information:** Adverse health effects are not reasonably expected from normal use of product.

**After inhalation:**

Move to fresh air if breathing is difficult. If breathing has stopped, perform artificial respiration and obtain medical assistance at once.

**After skin contact:**

Wash with soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

In case of minor burns, flush with cool water.

Seek medical treatment if any skin damage has occurred.

**After eye contact:**

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

**After swallowing:**

Unlikely route of exposure.

Seek medical treatment in case of complaints.

**Most important symptoms and effects, both acute and delayed:**

Short-term (acute) overexposure to metal fumes may result in discomfort such as metal fume fever, dizziness, nausea, or dryness or irritation of nose, throat, or eyes. May aggravate pre-existing respiratory problems (e.g. asthma, emphysema).

Long-term (chronic) overexposure to metal fumes can lead to siderosis (iron deposits in lung), central nervous system effects, bronchitis and other pulmonary effects. Refer to Section 11 for more information.

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- **Danger:**
  - Suspected of damaging fertility or the unborn child.
  - May cause cancer.
  - May cause genetic defects.
  - Causes damage to organs through prolonged or repeated exposure.
- **Indication of any immediate medical attention and special treatment needed:** Treat symptomatically.

**5 Fire-fighting measures**

- **Extinguishing media**
- **Suitable extinguishing agents:**
  - As shipped, the product will not burn. In case of fire in the surroundings: use appropriate extinguishing agent.
- **For safety reasons unsuitable extinguishing agents:** For metal fires: Use specific agents only.
- **Special hazards arising from the substance or mixture** Heated product may release toxic fumes.
- **Advice for firefighters**
- **Protective equipment:**
  - Wear self-contained respiratory protective device.
  - Wear fully protective suit.
- **Additional information:**
  - In case of fire involving large quantities, evacuate area and fight fire from the upwind side.

**6 Accidental release measures**

- **Personal precautions, protective equipment and emergency procedures**
  - If airborne dust and/or fume is present, use adequate engineering controls and, if needed, personal protection to prevent overexposure. Refer to recommendations in Section 8.
- **Environmental precautions** Avoid release to the environment.
- **Methods and material for containment and cleaning up**
  - Pick up mechanically.
  - Send for recovery or disposal in suitable receptacles.
- **Reference to other sections**
  - See Section 7 for information on safe handling.
  - See Section 8 for information on personal protection equipment.
  - See Section 13 for disposal information.

**7 Handling and storage**

- **Handling**
- **Precautions for safe handling:** Handle with care.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Requirements to be met by storerooms and receptacles:**
  - Storage area should be dry and well-ventilated.
  - Avoid storage near extreme heat.
- **Information about storage in one common storage facility:** No special requirements.

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· **Specific end use(s)** No relevant information available.**8 Exposure controls/personal protection**· **Control parameters**· **Components with limit values that require monitoring at the workplace:****7439-89-6 Iron**

EV (Canada)	Long-term value: 1* 5** mg/m <sup>3</sup> as iron; *salts, water-soluble; **welding fume
LMPE (Mexico)	Long-term value: 1 mg/m <sup>3</sup>

**7664-38-2 Phosphoric acid**

PEL (USA)	Long-term value: 1 mg/m <sup>3</sup>
REL (USA)	Short-term value: 3 mg/m <sup>3</sup> Long-term value: 1 mg/m <sup>3</sup>
TLV (USA)	Short-term value: 3 mg/m <sup>3</sup> Long-term value: 1 mg/m <sup>3</sup>
EL (Canada)	Short-term value: 3 mg/m <sup>3</sup> Long-term value: 1 mg/m <sup>3</sup>
EV (Canada)	Short-term value: 3 mg/m <sup>3</sup> Long-term value: 1 mg/m <sup>3</sup>
LMPE (Mexico)	Short-term value: 3 mg/m <sup>3</sup> Long-term value: 1 mg/m <sup>3</sup>

**1333-82-0 Chromium (VI) trioxide**

PEL (USA)	Long-term value: 0.005* mg/m <sup>3</sup> Ceiling limit value: 0.1** mg/m <sup>3</sup> *as Cr(VI) **as CrO <sub>3</sub> ; see 29 CFR 1910.1026
REL (USA)	Long-term value: 0.0002 mg/m <sup>3</sup> as Cr; See Pocket Guide Apps. A and C
TLV (USA)	Short-term value: 0.0005 mg/m <sup>3</sup> Long-term value: 0.0002 mg/m <sup>3</sup> as Cr; inhalable, Skin; BEI, DSEN, RSEN
EL (Canada)	Long-term value: 0.025 mg/m <sup>3</sup> Ceiling limit value: 0.1 mg/m <sup>3</sup> as Cr; ACGIH A1, IARC 1
LMPE (Mexico)	Long-term value: 0.05 mg/m <sup>3</sup> A1, IBE; como Cr

**7439-96-5 Manganese**

PEL (USA)	Ceiling limit value: 5 mg/m <sup>3</sup> as Mn
REL (USA)	Short-term value: 3 mg/m <sup>3</sup> Long-term value: 1 mg/m <sup>3</sup> fume, as Mn
TLV (USA)	Long-term value: 0.02* 0.1** mg/m <sup>3</sup> as Mn; *respirable **inhalable fraction

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EL (Canada)	Long-term value: 0.2; 0.02* mg/m <sup>3</sup> as Mn; R, *respirable
EV (Canada)	Long-term value: 0.2 mg/m <sup>3</sup> as manganese
LMPE (Mexico)	Long-term value: 0.2 mg/m <sup>3</sup> como Mn

**7440-50-8 Copper**

PEL (USA)	Long-term value: 1* 0.1** mg/m <sup>3</sup> as Cu *dusts and mists **fume
REL (USA)	Long-term value: 1* 0.1** mg/m <sup>3</sup> as Cu *dusts and mists **fume
TLV (USA)	Long-term value: 1* 0.2** mg/m <sup>3</sup> *dusts and mists; **fume; as Cu
EL (Canada)	Long-term value: 1* 0.2** mg/m <sup>3</sup> *dusts and mists; **fume, as Cu
EV (Canada)	Long-term value: 0.2* 1** mg/m <sup>3</sup> as copper, *fume;**dust and mists
LMPE (Mexico)	Long-term value: 0.2* 1** mg/m <sup>3</sup> *humo (como Cu);**polvo y niebla (como Cu)

**7440-02-0 Nickel**

PEL (USA)	Long-term value: 1 mg/m <sup>3</sup>
REL (USA)	Long-term value: 0.015 mg/m <sup>3</sup> as Ni; See Pocket Guide App. A
TLV (USA)	Long-term value: 1.5* mg/m <sup>3</sup> elemental, *inhalable fraction
EL (Canada)	Long-term value: 0.05 mg/m <sup>3</sup> ACGIH A1, IARC 2B
EV (Canada)	Long-term value: 1 mg/m <sup>3</sup> Inhalable fraction
LMPE (Mexico)	Long-term value: 1.5* mg/m <sup>3</sup> *elemental:A5, fracción inhalable

**7440-47-3 Chromium**

PEL (USA)	Long-term value: 1 mg/m <sup>3</sup>
REL (USA)	Long-term value: 0.5* mg/m <sup>3</sup> *metal+inorg.compds.as Cr;See Pocket Guide App. C
TLV (USA)	Long-term value: 0.003* 0.5** mg/m <sup>3</sup> inh. fraction, *as Cr(III),**metal
EL (Canada)	Long-term value: 0.5 mg/m <sup>3</sup> as metal
EV (Canada)	Long-term value: 0.05 mg/m <sup>3</sup>
LMPE (Mexico)	Long-term value: 0.5 mg/m <sup>3</sup> A4

**7429-90-5 Aluminum**

PEL (USA)	Long-term value: 15*; 5** mg/m <sup>3</sup> *Total dust; ** Respirable fraction
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REL (USA)	Long-term value: 10* 5** mg/m <sup>3</sup> as Al*Total dust**Respirable/pyro powd./welding f.
TLV (USA)	Long-term value: 1* mg/m <sup>3</sup> as Al; *as respirable fraction
EL (Canada)	Long-term value: 1.0 mg/m <sup>3</sup> respirable, as Al
EV (Canada)	Long-term value: 5 mg/m <sup>3</sup> aluminium-containing (as aluminium)
LMPE (Mexico)	Long-term value: 1* mg/m <sup>3</sup> A4, *fracción respirable

### 7439-98-7 Molybdenum

REL (USA)	Long-term value: 15* mg/m <sup>3</sup> *Total dust, as Mo
TLV (USA)	Long-term value: 10* 3** mg/m <sup>3</sup> as Mo; *inhalable fraction ** respirable fraction
EL (Canada)	Long-term value: 3* 10** mg/m <sup>3</sup> as Mo; *respirable **inhalable
EV (Canada)	Long-term value: 10* 3** 0.5*** mg/m <sup>3</sup> metal,insol.compd.:*inh;**resp;sol.compd.:***resp
LMPE (Mexico)	Long-term value: 10* 3** mg/m <sup>3</sup> *fracción inhalable **respirable; como Mo

### 7723-14-0 Phosphorus

REL (USA)	Long-term value: 0.1 mg/m <sup>3</sup>
LMPE (Mexico)	Short-term value: 0.3 mg/m <sup>3</sup> Long-term value: 0.1 mg/m <sup>3</sup>

### 7440-31-5 Tin

REL (USA)	Long-term value: 2 mg/m <sup>3</sup> metal
REL (USA)	Long-term value: 2 mg/m <sup>3</sup>
TLV (USA)	Long-term value: 2 mg/m <sup>3</sup> metal
EL (Canada)	Long-term value: 2 mg/m <sup>3</sup> metal
EV (Canada)	Long-term value: 2* 0.1** mg/m <sup>3</sup> *metal, oxide, inorg. compds.;**org. compds.: Skin
LMPE (Mexico)	Long-term value: 2* mg/m <sup>3</sup> *metal

### 7727-37-9 Nitrogen

TLV (USA)	withdrawn TLV, see App. F; simple asphyxiant
EL (Canada)	Simple asphyxiant
LMPE (Mexico)	Asfixiante simple

### Ingredients with biological limit values:

#### 1333-82-0 Chromium (VI) trioxide

BEI (USA)	25 µg/L
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Medium: urine  
 Time: end of shift at end of workweek  
 Parameter: Total chromium (fume)

10 µg/L  
 Medium: urine  
 Time: increase during shift  
 Parameter: Total chromium (fume)

- **Exposure controls**
- **General protective and hygienic measures:**
  - Keep away from foodstuffs, beverages and feed.
  - Do not breathe dust.
  - Do not breathe fume.
- **Engineering controls:** Provide adequate ventilation.
- **Breathing equipment:**
  - Use respiratory protection when grinding or cutting material.
  - Wear appropriate NIOSH respirator when ventilation is inadequate and occupational exposure limits are exceeded.
- **Protection of hands:**
  - Wear gloves for the protection against mechanical hazards according to OSHA and NIOSH rules.
- **Eye protection:** Follow relevant national guidelines concerning the use of protective eyewear.
- **Body protection:** Protective work clothing
- **Limitation and supervision of exposure into the environment**
  - No relevant information available.
- **Risk management measures** No relevant information available.

**9 Physical and chemical properties**· **Information on basic physical and chemical properties**· **Appearance:**

Form: Solid  
 Color: According to product specification

· **Odor:** Odorless  
 · **Odor threshold:** Not determined.

· **pH-value:** Not applicable.  
 · **Melting point/Melting range:** Not determined.  
 · **Boiling point/Boiling range:** Not determined.

· **Flash point:** Not applicable.

· **Flammability (solid, gaseous):** Not determined.

· **Auto-ignition temperature:** Not determined.

· **Decomposition temperature:** Not determined.

· **Danger of explosion:** Product does not present an explosion hazard.

· **Explosion limits**

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Lower:	Not determined.
Upper:	Not determined.
· Oxidizing properties:	Non-oxidizing.
· Vapor pressure:	Not applicable.
· Density:	
Relative density:	Not determined.
Vapor density:	Not applicable.
Evaporation rate:	Not applicable.
· Solubility in / Miscibility with Water:	Insoluble.
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity	
Dynamic:	Not applicable.
Kinematic:	Not applicable.
· Other information	No relevant information available.

### 10 Stability and reactivity

- **Reactivity:** The product is non-reactive under normal conditions of use, storage and transport.
- **Chemical stability:** Stable under normal temperatures and pressures.
- **Thermal decomposition / conditions to be avoided:**  
No decomposition if used and stored according to specifications.  
Avoid extreme heat.
- **Possibility of hazardous reactions** Reacts with strong acids and alkali.
- **Conditions to avoid**  
Moisture.  
Excessive heat.
- **Incompatible materials**  
Strong acids  
Alkalis
- **Hazardous decomposition products** Toxic metal compounds

### 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:** Harmful if inhaled.

· **LD/LC50 values that are relevant for classification:**

**1333-82-0 Chromium (VI) trioxide**

Oral	LD50	80 mg/kg (rat)
Dermal	LD50	57 mg/kg (rabbit)
Inhalative	LC50/4h	217 mg/m <sup>3</sup> (rat)

- **Primary irritant effect:**

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- **On the skin:** Irritant to skin and mucous membranes.
- **On the eye:** Causes eye irritation.
- **Sensitization:** May cause sensitisation by inhalation and skin contact.
- **Subacute to chronic toxicity:**

Chromates may cause ulceration, perforation of the nasal septum, and severe irritation of the bronchial tubes and lungs. Liver damage and allergic reactions, including skin rash, have been reported. Asthma has been reported in some sensitized individuals. Skin contact may result in irritation, ulceration, sensitization, and contact dermatitis. Chromates contain the hexavalent form of chromium. Hexavalent chromium and its compounds are on the IARC (International Agency for Research on Cancer) and NTP (National Toxicology Program) lists as posing a cancer risk to humans.

· <b>IARC (International Agency for Research on Cancer):</b>		
7440-02-0	Nickel	2B
1333-82-0	Chromium (VI) trioxide	1

7440-02-0	Nickel	2B
1333-82-0	Chromium (VI) trioxide	1

· <b>NTP (National Toxicology Program):</b>		
1333-82-0	Chromium (VI) trioxide	K
7440-02-0	Nickel	R

1333-82-0	Chromium (VI) trioxide	K
7440-02-0	Nickel	R

· <b>OSHA-Ca (Occupational Safety &amp; Health Administration):</b>		
None of the ingredients are listed.		

None of the ingredients are listed.

- **Probable route(s) of exposure:** Skin contact.
- **Germ cell mutagenicity:** May cause genetic defects.
- **Carcinogenicity:** May cause cancer.
- **Reproductive toxicity:** Suspected of damaging fertility or the unborn child.
- **STOT-single exposure:** May cause respiratory irritation.
- **STOT-repeated exposure:** Causes damage to organs through prolonged or repeated exposure.
- **Aspiration hazard:** Based on available data, the classification criteria are not met.

**12 Ecological information**

- **Toxicity**
- **Aquatic toxicity** No relevant information available.
- **Persistence and degradability**  
Inorganic product, is not eliminable from water by means of biological cleaning processes.
- **Bioaccumulative potential:** No relevant information available.
- **Mobility in soil:** No relevant information available.
- **Additional ecological information**
- **General notes:** Avoid release to the environment.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No relevant information available.

**13 Disposal considerations**

- **Waste treatment methods**
- **Recommendation:**

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Contact waste processors for recycling information.

The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state and federal laws and regulations regarding treatment, storage and disposal for hazardous and nonhazardous wastes.

- **Uncleaned packagings**
- **Recommendation:** Disposal must be made according to official regulations.

**14 Transport information**

- |                                                                                  |                 |
|----------------------------------------------------------------------------------|-----------------|
| · <b>UN-Number</b>                                                               |                 |
| · DOT, ADR, IMDG, IATA                                                           | Not regulated.  |
| · <b>UN proper shipping name</b>                                                 |                 |
| · DOT, ADR, IMDG, IATA                                                           | Not regulated.  |
| · <b>Transport hazard class(es)</b>                                              |                 |
| · DOT, ADR, IMDG, IATA                                                           |                 |
| · Class                                                                          | Not regulated.  |
| · <b>Packing group</b>                                                           |                 |
| · DOT, ADR, IMDG, IATA                                                           | Not regulated.  |
| · <b>Environmental hazards</b>                                                   |                 |
| · Marine pollutant:                                                              | No              |
| · <b>Special precautions for user</b>                                            | Not applicable. |
| · <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b> | Not applicable. |

**15 Regulatory information**

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **United States (USA)**
- **SARA**
- **Section 302 (extremely hazardous substances):**
- None of the ingredients are listed.
- **Section 355 (extremely hazardous substances):**
- 7723-14-0 | Phosphorus
- **Section 313 (Specific toxic chemical listings):**
- 1333-82-0 | Chromium (VI) trioxide
- **TSCA (Toxic Substances Control Act)**
- All ingredients are listed.
- **Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)**
- None present or none present in regulated quantities.

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- **Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):**  
None present or none present in regulated quantities.

- **Proposition 65 (California)**

· <b>Chemicals known to cause cancer:</b>	
1333-82-0	Chromium (VI) trioxide
7440-02-0	Nickel

· <b>Chemicals known to cause developmental toxicity for females:</b>	
1333-82-0	Chromium (VI) trioxide

· <b>Chemicals known to cause developmental toxicity for males:</b>	
1333-82-0	Chromium (VI) trioxide

· <b>Chemicals known to cause developmental toxicity:</b>	
1333-82-0	Chromium (VI) trioxide

· <b>EPA (Environmental Protection Agency):</b>		
1333-82-0	Chromium (VI) trioxide	A(inh), D(oral), K/L(inh), CBD(oral)
7439-96-5	Manganese	D
7440-50-8	Copper	D
7440-47-3	Chromium	D
7723-14-0	Phosphorus	D

· <b>IARC (International Agency for Research on Cancer):</b>		
1333-82-0	Chromium (VI) trioxide	1
7440-02-0	Nickel	2B

· <b>Canadian Domestic Substances List (DSL) (Substances not listed.):</b>	
All ingredients are listed.	

**16 Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Abbreviations and acronyms:**

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bio-accumulable, Toxic

vPvB: very Persistent and very Bioaccumulative

OSHA: Occupational Safety &amp; Health Administration

Flam. Sol. 1: Flammable solids – Category 1

Ox. Sol. 1: Oxidizing solids – Category 1

Met. Corr.1: Corrosive to metals – Category 1

Acute Tox. 3: Acute toxicity – Category 3

Acute Tox. 2: Acute toxicity – Category 2

Skin Corr. 1A: Skin corrosion/irritation – Category 1A

Skin Corr. 1B: Skin corrosion/irritation – Category 1B

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Skin Irrit. 2: Skin corrosion/irritation – Category 2  
Eye Dam. 1: Serious eye damage/eye irritation – Category 1  
Resp. Sens. 1: Respiratory sensitisation – Category 1  
Skin Sens. 1: Skin sensitisation – Category 1  
Muta. 1B: Germ cell mutagenicity – Category 1B  
Carc. 1A: Carcinogenicity – Category 1A  
Repr. 2: Reproductive toxicity – Category 2  
STOT RE 1: Specific target organ toxicity (repeated exposure) – Category 1

**Sources**

Website, European Chemicals Agency ([echa.europa.eu](http://echa.europa.eu))

Website, US EPA Substance Registry Services ([ofmpub.epa.gov/sorinternet/registry/substreg/home/overview/home.do](http://ofmpub.epa.gov/sorinternet/registry/substreg/home/overview/home.do))

Website, Chemical Abstracts Registry, American Chemical Society ([www.cas.org](http://www.cas.org))

Patty's Industrial Hygiene, 6th ed., Rose, Vernon, ed. ISBN: 978-0-470-07488-6

Casarett and Doull's Toxicology: The Basic Science of Poisons, 8th Ed., Klaasen, Curtis D., ed., ISBN: 978-0-07-176923-5.

Safety Data Sheets, Individual Manufacturers

SDS Prepared by:

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# MATERIAL SAFETY DATA SHEET

ISSUE DATE: 2/14/97

REVISED DATE: 5/12/09

Supersedes: Any Previous M.S.D.S. On This Product

DUCTMATE INDUSTRIES INC.

EMERGENCY PHONE NUMBER: CHEM-TEL, INC. 1-800-255-3924

## I. IDENTIFICATION

PRODUCT NAME: **Galvanneal Steel Products**

DUCTMATE INDUSTRIES, INC.

CHEMICAL FAMILY: N/A

210 Fifth Street

FORMULA: N/A

Charleroi, PA 15022

## II. HAZARDOUS INGREDIENTS

<u>MATERIAL:</u>	<u>C.A.S. Number</u>	<u>OSHA/PEL</u>	<u>ACGIH/TLV</u>
Iron	7439-89-6	10 mg/M3 (as Fe <sub>2</sub> O <sub>3</sub> fume)	5 mg/M3 (Iron oxide dust & fume)
Zinc	7440-66-6	5mg/M3 (as ZnO fume)	5mg/M3 (as ZnO fume)

## III. PHYSICAL DATA

APPEARANCE: Metallic Gray, Odorless

BOILING POINT: N/A

SPECIFIC GRAVITY: Approx. 8

SOLUBILITY IN WATER: Not Soluble

MELTING POINT OF ZINC COATING: 850° F

MELTING POINT OF BASE METAL: 2750° F

## IV. HEALTH HAZARD DATA

**Acute and Chronic:** Exposure to high concentrations of fumes of zinc may create flu-like illness termed Metal Fume Fever. Symptoms can last 12 to 48 hours and may include metallic taste, dryness in the mouth, dizziness, weakness, muscle pain and fever.

**CAUTION:** Respiratory disorders may be aggravated by exposure to metallic dusts or fumes.

## V. EMERGENCY AND FIRST AID

**IN EYES:** For contact with dust or particulates, flush eyes with large amounts of water. Eye injuries from solid particles should be treated by a physician immediately.

**ON SKIN:** Remove contaminated clothing. Wash area of contact thoroughly with soap and water. If irritation persists, seek medical attention.

**INGESTED:** N/A

**INHALATION:** If acute overexposure to dusts or fumes occurs, remove victim from the adverse environment and seek medical attention.

## VI. FIRE AND EXPLOSION HAZARD DATA

FLASH POINT: N/A

EXTINGUISHING MEDIA: No fire or explosion hazard

UNUSUAL FIRE HAZARD: None

FIRE FIGHTING PROCEDURES: None

PRODUCT OF COMBUSTION: Metal fumes and certain noxious gases, such as CO, may be produced during welding or burning.

## VII. SPILL OR LEAK PROCEDURES

**Large/Small Spill:** Avoid creating dusts when cleaning spill. Small pieces may be collected using a broom and shovel. Particulates and dust may be collected by using a vacuum with a HEPA filter. Place collected material in a closed container.

## VIII. SPECIAL PROTECTION

**VENTILATION:** Whenever dusts, particulates, or fumes are generated, use appropriate local exhaust ventilation to keep exposures below the regulated limits.

**EYE PROTECTION:** Wear safety glasses with side shields.

**HAND PROTECTION:** Wear leather or other appropriate work gloves, if necessary for type of operation.

**RESPIRATORY PROTECTION:** A NIOSH – Approved, dust/fume respirator should be worn during welding or burning.

**OTHER:** Use appropriate protective clothing when welding or burning.

#### **IX. REACTIVITY DATA**

**STABILITY:** Stable

**INCOMPATIBILITY:** Contact with strong acids and alkalis may produce hydrogen gas.

**CONDITIONS TO AVOID:** None know.

**HAZARDOUS DECOMPOSITION:** Metal fumes and certain noxious gases, such as CO, may be produced during welding or burning.

**HAZARDOUS POLYMERIZATION:** Will not occur.

#### **X. SPECIAL PRECAUTIONS**

As supplied, this product does not present a health hazard. Processing of the product for final uses can include formation of dusts, particulates, or fumes, some of which may present health hazards.

This information is taken from sources or based upon data believed to be reliable; however, DUCTMATE INDUSTRIES, INC. makes no warranty as to the absolute correctness or sufficiency of any of the foregoing or that additional or other measures may not be required under particular conditions.



# SAFETY DATA SHEET

ISSUE DATE: 6/10/2009

REVISED DATE: 02/05/16

Supersedes: Any Previous M.S.D.S. On This Product

EMERGENCY PHONE NUMBER: INFOTRAC (800)-535-5053

## I. IDENTIFICATION

PRODUCT NAME: **Elgen Galvaneal Products**  
PRODUCT CLASS: Steel

Elgen Manufacturing Company, INC.  
10 Railroad Ave.  
Closter, NJ 07624

## II. HAZARDOUS INGREDIENTS

<u>MATERIAL:</u>	<u>CAS</u>	<u>% WEIGHT</u>	<u>OSHA PEL (mg/m3)</u>	<u>ACGIH TLV (mg/m3)</u>
Iron	7439-89-6		10 (TWA as fume)	5 (TWA as fume)
Zinc	7440-66-6		5 (As ZnO Fume)	5 (As ZnO Fume)

## III. PHYSICAL DATA

APPEARANCE: Metallic Color

BOILING POINT: N/A

SPECIFIC GRAVITY: 8 g/cm<sup>3</sup>

SOLUBILITY IN WATER: Not Soluble

SOFTENING POINT OF Zinc Coating: 850F

MELTING POINT OF BASE METAL: 2750F

## IV. HEALTH HAZARD DATA

ROUTE OF EXPOSURE: Inhalation, skin, eye, ingestion.

EFFECTS OF OVEREXPOSURE:

**Effects:** Chronic inhalation concentrations of iron oxide fumes or dusts may lead to a benign pneumoconiosis (siderosis). Inhalation of high concentrations of ferric oxide may possibly enhance the risk of lung cancer development in workers exposed to pulmonary carcinogens. Chronic inhalation concentrations of aluminum fumes or dusts may lead to a fibrotic lung condition known as Shaver's Disease; however, evidence for this is not conclusive since affected workers were exposed to other substances (silica) as well. The inhalation of high concentrations of dust from manganese, copper, lead and/or zinc in the respirable particle size range can cause an influenzalike illness termed metal fume fever. Typical symptoms last 12 to 48 hours and are characterized by metallic taste in mouth, dryness and irritation of the throat, followed by weakness, muscle pain, fever, and chills. Continuous exposures to high concentrations of manganese can cause central nervous system disorders and manganese pneumonia. Fibrosis of lung tissue from manganese exposure has also been reported for products containing manganese only. Overexposure to aluminum dust can cause shortness of breath. Long term inhalation exposure to high concentrations (overexposure) to pneumoconiotic agents may act synergistically with inhalation of oxides, fumes or dusts of this product to cause toxic effects. Prolonged or repeated contact with unprotected skin may result in skin irritation. Torching or burning operations on steel products with oil or organic coating may produce emissions which can be irritating to the eyes and respiratory tract.

## V. EMERGENCY AND FIRST AID PROCEDURES

**INHALATION:** Remove to fresh air; if condition continues, consult a physician.

**SKIN CONTACT:** Remove particles by washing thoroughly with soap and water. Seek medical attention if condition persists.

**EYE CONTACT:** Flush thoroughly with running water to remove particulate, obtain medical attention.

**INGESTION:** If significant amounts of metal are ingested, consult physician. If condition is voluntary, psychotherapy is advised.

## VI. FIRE AND EXPLOSION HAZARD DATA

**FLAMMABILITY CLASS:**

**FLASH POINT:** N/A

**EXTINGUISHING MEDIA:** Media Suitable For Surrounding Fire (Fp N).

**FIRE FIGHTING PROCEDURES:** Wear full protective clothing including helmet, self-contained positive pressure-demand breathing apparatus, protective clothing, and a face mask.

**SPECIAL PROCEDURES:** Use Niosh Approved Scba Full Protective Equipment.

## VII. SPILL OR LEAK PROCEDURES

**PROCEDURE TO FOLLOW IF MATERIAL IS RELEASED OR SPILLED:** N/A

**Waste Disposal Method:** Any excess product can be recycled for further use, disposed in a permitted hazardous waste landfill, or disposed by other methods which are in accordance with local, state, and federal regulations.

## VIII. SPECIAL PROTECTION

**RESPIRATORY:** NIOSH/MSHA approved dust and fume respirators should be used to avoid excessive inhalation of particulates.

**EYE PROTECTION:** Provided when welding, burning, sawing, brazing, grinding or machining to prevent excessive dust or fume exposure.

**HAND PROTECTION:** Gloves recommended

**OTHER:** Additional protective equipment and/or clothing may be required

## IX. CARCINOGENIC ASSESSMENT

Minimize and control operations producing airborne dust and fume. Provide adequate local and general exhaust ventilation.

## X. REACTIVITY DATA

**STABILITY:** Stable under normal conditions of use, storage and transportation.

**CONDITIONS TO AVOID:** Generation of airborne fume and dust.

**INCOMPATIBILITY:** Strong acids (produce hydrogen gas)

**HAZARDOUS DECOMPOSITION PRODUCT:** N/A

**HAZARDOUS POLYMERIZATION:** Will not occur

## XI. SPECIAL PRECAUTIONS

**HANDLING AND STORAGE:** Use good housekeeping practices.

All the information above is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantability or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes. In no event shall Elgen Manufacturing be liable for any claims, losses, or damages of any third party or for lost profits or any special, indirect, incidental, consequential or exemplary damages, howsoever arising, even if Elgen Manufacturing has been advised of the possibility of such damages.



## SAFETY DATA SHEET

Hot Dipped Galvanneal Sheet

Page 1 of 3

### Section 1: Identification

Ductmate Industries Inc  
210 5th Street  
Charleroi, PA  
15022

Emergency Telephone Number - ChemTel Inc:  
1-800-255-3924, +1 (813)-248-0585

Information Number:  
1-800-245-3188

Date Prepared/Date of Revision: 1/12/17

### Section 2: Hazard(s) Identification

Potential Acute Health Effects: Non-hazardous under normal use.

Potential Chronic Health Effects: Not available

### Section 3: Composition/Information on Ingredients

C.A.S. Number	Chemical Name	OSHA PEL	ACGIH TLV	Weight/%
7439-89-6	Iron	10mg/m <sup>3</sup> (as Fe <sub>2</sub> O <sub>3</sub> fume)	5mg/m <sup>3</sup> ( as Fe <sub>2</sub> O <sub>3</sub> Fume)	N/A
7440-66-6	Zinc	5mg/m <sup>3</sup> (as ZnO fume)	5mg/m <sup>3</sup> (as ZnO fume)	N/A

### Section 4: First Aid Measure

**INHALATION:** If acute overexposure to dust or fumes occurs, remove victim from the adverse environment and seek medical attention.

**SKIN CONTACT:** Remove contaminated clothing and wash area of contact thoroughly with soap and water. If irritation persists, seek medical attention.

**EYE CONTACT:** Flush immediately with running water for fifteen minutes occasionally lifting the lower and upper lids. If irritation persists, seek medical attention.

**INGESTION:** Seek medical attention, if necessary.

### Section 5: Fire-fighting Measures

**FLASH POINT:** N/A

**EXTINGUISHING MEDIA:** N/A

**SPECIAL PROCEDURES:** Firefighters should wear equipment to protect against noxious fumes.

**UNUSUAL FIRE AND EXPLOSION HAZARDS:** None

### Section 6: Accidental Release Measures

Minimal problems with spills of this product would occur because of its solid form. However, if there is a spill of dust, clean up using methods which avoid dust generation and the use of water, such as vacuum. If airborne dust is generated during the clean up, use an appropriate NIOSH-approved respirator.

**Section 7: Handling and Storage**

Keep away from incompatibles such as oxidizing agents, acids, alkalis.  
Use good housekeeping and handling practices.

Page 2 of 3

**Section 8: Exposure Controls/ Personal Protection**

Wear NIOSH approved, dust/fume respirator when elding or burning.  
Use eye protection and protective gloves when handling.  
Use appropriate protective clothing when welding or burning.

**Section 9: Physical and Chemical Properties**

Boiling Point: N/A      Specific Gravity: Approx. 8      Vapor Pressure: N/A  
Vapor Density: N/A      Solubility in Water: N/A      Evaporation Rate: N/A  
Melting Point: Zn Coating 850<sup>o</sup> F, Base Metal 2750<sup>o</sup> F  
Appearance and Odor: Odorless solid with metal luster

**Section 10: Stability and Reactivity**

Stability: Stable – Yes      Conditions to avoid:

N/A

Incompatibility (materials to avoid): Contact with

strong acids or alkalis may

produce hydrogen gas.

Hazardous Polymerization: Will not occur      Conditions to avoid: N/A

**Section 11: Toxicological Information**

Health Hazards (acute and chronic): N/A

Not regulated by OSHA

Carcinogenicity: No

Medical conditions generally aggravated by exposure: N/A

Signs and Symptoms of Exposure: Irritation of the nose, eyes and skin. Nausea, coughing and wheezing upon prolonged exposure at excessive levels during welding or burning.

Emergency and First Aid Procedures: For overexposure to airborne fumes and particulates, remove exposed person to fresh air. Seek medical attention.

**Section 12: Ecological Information:**

Not determined

**Section 13: Disposal Considerations**

Waste must be disposed of in accordance with federal, state and local environmental control regulations.

**Section 14: Transport Information**

DOT Classification: Not a DOT controlled material.

Identification: N/A

Special provisions for transport: N/A

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**Section 15: Regulatory Information**

Not a regulated material.

**Section 16: Other Information**

**Disclaimer:** This information is taken from sources or based upon data believed to be reliable. Our objective in sending this information is to help you protect the health and safety of your personnel and to comply with the OSHA Hazard Communication Standard and Title III of the Superfund Amendment and Reauthorization Act of 1986. Wheeling-Nisshin Inc. makes no warranty as to the absolute correctness, completeness, or sufficiency of any of the foregoing, or that any additional or other measures may not be required under particular conditions.

Ductmate Industries Inc  
210 5th Street  
Charleroi, PA  
15022

Emergency Telephone Number - ChemTel Inc:  
1-800-255-3924, +1 (813)-248-0585

Information Number:  
1-800-245-3188

Date Prepared/Date of Revision: 1/12/17



# Stainless Steel and Alloys of Stainless Steel

## Safety Data Sheet

According To Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules And Regulations  
 Revision Date: 12/15/2014 Date of issue: 10/30/2014

Version: 1.0

### SECTION 1: IDENTIFICATION

#### 1.1. Product Identifier

**Product Form:** Mixture

**Product Name:** Stainless Steel and Alloys of Stainless Steel

**Synonyms:** Alloy #200; Alloy #900; Alloy #STAGCG57; Alloy #342; Alloy #2SA

#### 1.2. Intended Use of the Product

**Use of the Substance/Mixture:** No use is specified.

#### 1.3. Name, Address, and Telephone of the Responsible Party

Ductmate Industries Inc  
 210 5th Street  
 Charleroi, PA  
 15022  
 TEL: 1-800-245-3188

#### 1.4. Emergency Telephone Number

**Emergency Number:** ChemTel Inc: 1-800-255-3924, +1 (813)-248-0585

### SECTION 2: HAZARDS IDENTIFICATION

#### 2.1. Classification of the Substance or Mixture

**Classification (GHS-US)**

Not classified

#### 2.2. Label Elements

**GHS-US Labeling** No labeling applicable

#### 2.3. Other Hazards

This product is present in a massive form as an alloy. It does not present the same hazards when the individual components are in their powdered forms. The materials present in this product in their powdered forms present aquatic toxicity to the environment, pyrophoricity, flammability, self-heating capabilities, carcinogenicity, water reactivity, and acute toxicity. When processed or where dust is generated a combustible dust hazard may be present. Avoid generating dust, generating sparks, ignition sources, and take all precautions.

Inhalation of dusts and fumes can cause metal fume fever. Symptoms can include a metallic or sweet taste in the mouth, sweating, shivering, headache, throat irritation, fever, chills, thirstiness, muscle aches, nausea, vomiting, weakness, fatigue, and shortness of breath.

Under normal use and handling of the solid form of this material there are few health hazards. Cutting, welding, melting, grinding etc. of these materials will produce dust, fume or particulate containing the component elements of these materials. Exposure to the dust, fume or particulate of these materials may present significant health hazards. Exposure to dust or fume may cause irritation of the eyes, skin and respiratory tract. Fine particulates dispersed in air may present an explosion hazard.

#### 2.4. Unknown Acute Toxicity (GHS-US) No data available

### SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

#### 3.1. Substances

Not applicable

Name	Product Identifier	% (w/w)	Classification (GHS-US)
Iron	(CAS No) 7439-89-6	66 - 88	Not classified
Chromium	(CAS No) 7440-47-3	< 0.1, 0.1 - 1, 1 - 5, 5 - 10, 10 - 30	Comb. Dust
Nickel	(CAS No) 7440-02-0	< 0.1, 0.1 - 1, 1 - 5, 5 - 10, 10 - 27	Skin Sens. 1, H317 Carc. 2, H351 STOT RE 1, H372 Aquatic Acute 1, H400 Aquatic Chronic 3, H412
Manganese	(CAS No) 7439-96-5	< 0.1, 0.1 -	Comb. Dust

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		1, 1 - 5, 5 - 6	
Molybdenum	(CAS No) 7439-98-7	< 0.1, 0.1 - 1, 1 - 5, 5 - 6	Comb. Dust
Titanium	(CAS No) 7440-32-6	< 0.1, 0.1 - 1, 1 - 5, 5 - 6	Flam. Sol. 1, H228
Copper	(CAS No) 7440-50-8	< 0.1, 0.1 - 1, 1 - 5, 5 - 6	Comb. Dust Aquatic Acute 1, H400 Aquatic Chronic 3, H412
Sulfur dioxide	(CAS No) 7446-09-5	< 0.1, 0.1 - 1, 1 - 2	Compressed gas, H280 Acute Tox. 3 (Inhalation:gas), H331 Skin Corr. 1B, H314 Eye Dam. 1, H318
Phosphorus elemental	(CAS No) 7723-14-0	< 0.1, 0.1 - 1, 1 - 2	Not classified
Cobalt	(CAS No) 7440-48-4	< 0.1, 0.1 - 1, 1 - 2	Acute Tox. 4 (Oral), H302 Acute Tox. 1 (Inhalation:dust,mist), H330 Eye Irrit. 2A, H319 Resp. Sens. 1B, H334 Skin Sens. 1, H317 Carc. 2, H351 Repr. 2, H361 Aquatic Acute 3, H402 Aquatic Chronic 1, H410
Carbon	(CAS No) 7440-44-0	< 0.1, 0.1 - 1, 1 - 2	Comb. Dust
Silicon	(CAS No) 7440-21-3	< 0.1, 0.1 - 1, 1 - 2	Comb. Dust
Tungsten	(CAS No) 7440-33-7	< 0.1, 0.1 - 1, 1 - 2	Flam. Sol. 1, H228 Self-heat. 2, H252
Niobium	(CAS No) 7440-03-1	< 0.1, 0.1 - 1, 1 - 2	Flam. Sol. 1, H228
Aluminum	(CAS No) 7429-90-5	< 0.1, 0.1 - 0.5	Comb. Dust Flam. Sol. 1, H228 Water-react. 2, H261
Tantalum	(CAS No) 7440-25-7	0.15 - 0.45	Flam. Sol. 1, H228
Selenium	(CAS No) 7782-49-2	< 0.1, 0.1 - 0.35	Acute Tox. 3 (Oral), H301 Acute Tox. 3 (Inhalation:dust,mist), H331 STOT RE 2, H373 Aquatic Chronic 4, H413

Full text of H-phrases: see section 16

More than one of the ranges of concentration prescribed by Controlled Products Regulations has been used where necessary due to varying composition.

## SECTION 4: FIRST AID MEASURES

### 4.1. Description of First Aid Measures

**General:** IF exposed or concerned: Get medical advice/attention. Never give anything by mouth to an unconscious person.

**Inhalation:** When symptoms occur: go into open air and ventilate suspected area. Keep at rest and in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.



# Stainless Steel and Alloys of Stainless Steel

## Safety Data Sheet

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**In Contact:** Cool skin rapidly with cold water after contact with molten product. Removal of solidified molten material from skin requires medical assistance. Remove contaminated clothing. Drench affected area with water for at least 15 minutes. Wash with plenty of soap and water. Wash contaminated clothing before reuse. Obtain medical attention if irritation persists.

**Eye Contact:** Removal of solidified molten material from the eyes requires medical assistance. Immediately rinse with water for a prolonged period (at least 15 minutes) while holding the eyelids wide open. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if irritation develops or persists.

**Ingestion:** Rinse mouth. Do NOT induce vomiting. Call a POISON CENTER/doctor/physician if you feel unwell.

### 4.2. Most Important Symptoms and Effects Both Acute and Delayed

**General:** Welding, cutting, or processing this material may release dust or fumes that are hazardous.

**Inhalation:** Inhalation of dusts and fumes can cause metal fume fever. Symptoms can include a metallic or sweet taste in the mouth, sweating, shivering, headache, throat irritation, fever, chills, thirstiness, muscle aches, nausea, vomiting, weakness, fatigue, and shortness of breath.

**Skin Contact:** May cause an allergic skin reaction. Dust from physical alteration of this product causes skin irritation. Causes severe skin burns. Contact with fumes or metal powder will irritate skin. Contact with hot, molten metal will cause thermal burns. Dust may cause irritation in skin folds or by contact in combination with tight clothing. Mechanical damage via flying particles and chipped slag is possible.

**Eye Contact:** Dust may cause mechanical irritation to eyes, nose, throat, and lungs.

**Ingestion:** Ingestion is likely to be harmful or have adverse effects.

**Chronic Symptoms:** In massive form, no hazard exists. If physically altered to present slivers, ribbons, dusts or fumes from molten material: Aluminum: Inhalation of finely divided aluminum powder may cause pulmonary fibrosis. Inhalation of iron oxide fumes undergoing decomposition may cause irritation and flu-like symptoms, otherwise iron oxide is not hazardous. Inhalation of Nickel compounds has been shown in studies to provide an increased incidence of cancer of the nasal cavity, lung and possibly larynx in nickel refinery workers. Nickel: May cause a form of dermatitis known as nickel itch and intestinal irritation, which may cause disorders, convulsions and asphyxia. Chromium: Certain hexavalent chromium compounds have been demonstrated to be carcinogenic on the basis of epidemiological investigations on workers and experimental studies in animals. Increased incidences of respiratory cancer have been found in chromium (VI) workers. There is an increased incidence of lung cancer in industrial workers exposed to chromium (VI) compounds. Please refer to IARC volume 23 for a more detailed discussion. Manganese: Chronic exposure can cause inflammation of the lung tissue, scarring the lungs (pulmonary fibrosis). Copper: Overexposure to fumes may cause metal fume fever (chills, muscle aches, nausea, fever, dry throat, cough, weakness, lassitude); metallic or sweet taste; discoloration of skin and hair. Tissue damage of mucous membranes may follow chronic dust exposure. Silicon: Can cause chronic bronchitis and narrowing of the airways.

### 4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention.

## SECTION 5: FIRE-FIGHTING MEASURES

### 5.1. Extinguishing Media

**Suitable Extinguishing Media:** Use extinguishing media appropriate for surrounding fire. Dry sand; Class D Extinguishing Agent (for metal powder fires).

**Unsuitable Extinguishing Media:** Do not use a heavy water stream. Use of heavy stream of water may spread fire. Do not use water when molten material is involved, may react violently or explosively on contact with water.

### 5.2. Special Hazards Arising From the Substance or Mixture

**Fire Hazard:** A non-combustible material, not considered flammable but will melt above 1300 °C (2372 °F).

**Explosion Hazard:** In molten state: reacts violently with water (moisture).

**Reactivity:** Hazardous reactions will not occur under normal conditions.

### 5.3. Advice for Firefighters

**Precautionary Measures Fire:** Under fire conditions, hazardous fumes will be present.

**Firefighting Instructions:** Exercise caution when fighting any chemical fire.

**Protection During Firefighting:** Do not enter fire area without proper protective equipment, including respiratory protection.

**Hazardous Combustion Products:** Oxides of nickel. Oxides of copper. Chromium oxides. Oxides of silicone and carbon. Oxides of aluminum. Phosphorus oxides. Molybdenum oxides. Sulfur compounds. Cobalt oxide. Oxides of Tantalum.

# Stainless Steel and Alloys of Stainless Steel

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### Reference to Other Sections

Refer to section 9 for flammability properties.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### 6.1. Personal Precautions, Protective Equipment and Emergency Procedures

**General Measures:** Do not handle until all safety precautions have been read and understood. Do not breathe vapors from molten product.

#### 6.1.1. For Non-Emergency Personnel

**Protective Equipment:** Use appropriate personal protection equipment (PPE).

**Emergency Procedures:** Evacuate unnecessary personnel.

#### 6.1.2. For Emergency Personnel

**Protective Equipment:** Equip cleanup crew with proper protection.

**Emergency Procedures:** Ventilate area.

### 6.2. Environmental Precautions

Prevent entry to sewers and public waters.

### 6.3. Methods and Material for Containment and Cleaning Up

**For Containment:** Contain and collect as any solid.

**Methods for Cleaning Up:** Clear up spills immediately and dispose of waste safely. For particulates and dust: Avoid actions that cause dust to become airborne during clean-up such as dry sweeping or using compressed air. Use HEPA vacuum or thoroughly wet with water to clean-up dust. Use PPE described in Section 8. Vacuum must be fitted with HEPA filter to prevent release of particulates during clean-up.

### 6.4. Reference to Other Sections

See heading 8, Exposure Controls and Personal Protection. Concerning disposal elimination after cleaning, see item 13.

## SECTION 7: HANDLING AND STORAGE

### 7.1. Precautions for Safe Handling

**Additional Hazards When Processed:** May generate flammable/explosive dusts or turnings when brushed, machined or ground. Use care during processing to minimize generation of dust. Where excessive dust may result, use approved respiratory protection equipment. Heating of product can release toxic or irritating fumes; ensure proper ventilation is employed, proper precautions are enforced, and applicable regulations are followed. Inhalation of fumes may cause metal fume fever.

**Hygiene Measures:** Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and again when leaving work. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.

### 7.2. Conditions for Safe Storage, Including Any Incompatibilities

**Storage Conditions:** Store in a dry, cool and well-ventilated place.

**Incompatible Materials:** Strong acids, strong bases, strong oxidizers. Alkalis. Metal oxides. Water, humidity. Corrosive substances in contact with metals may produce flammable hydrogen gas.

### 7.3. Specific End Use(s)

No use is specified.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established Exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), NIOSH (REL), OSHA (PEL), Canadian provincial governments, or the Mexican government.

Chromium (7440-47-3)		
Mexico	OEL TWA (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>
USA ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>
USA IDLH	US IDLH (mg/m <sup>3</sup> )	250 mg/m <sup>3</sup>
Alberta	OEL TWA (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>
British Columbia	OEL TWA (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>
Manitoba	OEL TWA (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>

# Stainless Steel and Alloys of Stainless Steel

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New Brunswick	OEL TWA (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>
Newfoundland & Labrador	OEL TWA (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>
Nova Scotia	OEL TWA (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>
Nunavut	OEL STEL (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup>
Nunavut	OEL TWA (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>
Northwest Territories	OEL STEL (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup>
Northwest Territories	OEL TWA (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>
Ontario	OEL TWA (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>
Prince Edward Island	OEL TWA (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>
Québec	VEMP (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>
Saskatchewan	OEL STEL (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup>
Saskatchewan	OEL TWA (mg/m <sup>3</sup> )	0.5 mg/m <sup>3</sup>
Yukon	OEL STEL (mg/m <sup>3</sup> )	3.0 mg/m <sup>3</sup>
Yukon	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>

<b>Nickel (7440-02-0)</b>		
Mexico	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
USA ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup> (inhalable fraction)
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	0.015 mg/m <sup>3</sup>
USA IDLH	US IDLH (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
Alberta	OEL TWA (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup>
British Columbia	OEL TWA (mg/m <sup>3</sup> )	0.05 mg/m <sup>3</sup>
Manitoba	OEL TWA (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup> (inhalable fraction)
New Brunswick	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
Newfoundland & Labrador	OEL TWA (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup> (inhalable fraction)
Nova Scotia	OEL TWA (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup> (inhalable fraction)
Nunavut	OEL STEL (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup>
Nunavut	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
Northwest Territories	OEL STEL (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup>
Northwest Territories	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
Ontario	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (inhalable)
Prince Edward Island	OEL TWA (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup> (inhalable fraction)
Québec	VEMP (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
Saskatchewan	OEL STEL (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup> (inhalable fraction)
Saskatchewan	OEL TWA (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup> (inhalable fraction)
Yukon	OEL STEL (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup>
Yukon	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>

<b>Manganese (7439-96-5)</b>		
Mexico	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> 1 mg/m <sup>3</sup> (fume)
Mexico	OEL STEL (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup> (fume)
USA ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup> (respirable fraction) 0.1 mg/m <sup>3</sup> (inhalable fraction)
USA OSHA	OSHA PEL (Ceiling) (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup> (fume)
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (fume)
USA NIOSH	NIOSH REL (STEL) (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup>
USA IDLH	US IDLH (mg/m <sup>3</sup> )	500 mg/m <sup>3</sup>
Alberta	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup>
British Columbia	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup>
Manitoba	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup> (respirable fraction)
New Brunswick	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup>

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Newfoundland & Labrador	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup> (respirable fraction)
Nova Scotia	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup> (respirable fraction)
Nunavut	OEL Ceiling (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
Nunavut	OEL STEL (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup> (fume)
Nunavut	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (fume)
Northwest Territories	OEL Ceiling (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
Northwest Territories	OEL STEL (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup> (fume)
Northwest Territories	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (fume)
Ontario	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup>
Prince Edward Island	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup> (respirable fraction)
Québec	VEMP (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (total dust and fume)
Saskatchewan	OEL STEL (mg/m <sup>3</sup> )	0.6 mg/m <sup>3</sup>
Saskatchewan	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup>
Yukon	OEL Ceiling (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
<b>Molybdenum (7439-98-7)</b>		
USA ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (inhalable fraction) 3 mg/m <sup>3</sup> (respirable fraction)
USA IDLH	US IDLH (mg/m <sup>3</sup> )	5000 mg/m <sup>3</sup>
Alberta	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (total)
British Columbia	OEL TWA (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup> (respirable)
Manitoba	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (inhalable fraction)
Newfoundland & Labrador	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (inhalable fraction)
Nova Scotia	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (inhalable fraction)
Ontario	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (metal-inhalable)
Prince Edward Island	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (inhalable fraction)
Saskatchewan	OEL STEL (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup> (inhalable fraction)
Saskatchewan	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (inhalable fraction)
<b>Copper (7440-50-8)</b>		
Mexico	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume) 1 mg/m <sup>3</sup> (dust and mist)
Mexico	OEL STEL (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup> (fume) 2 mg/m <sup>3</sup> (dust and mist)
USA ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume)
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup> (fume) 1 mg/m <sup>3</sup> (dust and mist)
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (dust and mist) 0.1 mg/m <sup>3</sup> (fume)
USA IDLH	US IDLH (mg/m <sup>3</sup> )	100 mg/m <sup>3</sup> (dust, fume and mist)
Alberta	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume)
British Columbia	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (dust and mist)
Manitoba	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume)
New Brunswick	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume)
Newfoundland & Labrador	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume)
Nova Scotia	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume)
Nunavut	OEL STEL (mg/m <sup>3</sup> )	0.6 mg/m <sup>3</sup> (fume)
Nunavut	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume)
Northwest Territories	OEL STEL (mg/m <sup>3</sup> )	0.6 mg/m <sup>3</sup> (fume)
Northwest Territories	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume)
Ontario	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume)
Prince Edward Island	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume)
Québec	VEMP (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume)

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Saskatchewan	OEL STEL (mg/m <sup>3</sup> )	0.6 mg/m <sup>3</sup> (fume)
Saskatchewan	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume)
Yukon	OEL STEL (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume)
Yukon	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup> (fume)
<b>Sulfur dioxide (7446-09-5)</b>		
Mexico	OEL TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
Mexico	OEL TWA (ppm)	2 ppm
Mexico	OEL STEL (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
Mexico	OEL STEL (ppm)	5 ppm
USA ACGIH	ACGIH STEL (ppm)	0.25 ppm
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	13 mg/m <sup>3</sup>
USA OSHA	OSHA PEL (TWA) (ppm)	5 ppm
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
USA NIOSH	NIOSH REL (TWA) (ppm)	2 ppm
USA NIOSH	NIOSH REL (STEL) (mg/m <sup>3</sup> )	13 mg/m <sup>3</sup>
USA NIOSH	NIOSH REL (STEL) (ppm)	5 ppm
USA IDLH	US IDLH (ppm)	100 ppm
Alberta	OEL STEL (mg/m <sup>3</sup> )	13 mg/m <sup>3</sup>
Alberta	OEL STEL (ppm)	5 ppm
Alberta	OEL TWA (mg/m <sup>3</sup> )	5.2 mg/m <sup>3</sup>
Alberta	OEL TWA (ppm)	2 ppm
British Columbia	OEL STEL (ppm)	5 ppm
British Columbia	OEL TWA (ppm)	2 ppm
Manitoba	OEL STEL (ppm)	0.25 ppm
New Brunswick	OEL STEL (mg/m <sup>3</sup> )	13 mg/m <sup>3</sup>
New Brunswick	OEL STEL (ppm)	5 ppm
New Brunswick	OEL TWA (mg/m <sup>3</sup> )	5.2 mg/m <sup>3</sup>
New Brunswick	OEL TWA (ppm)	2 ppm
Newfoundland & Labrador	OEL STEL (ppm)	0.25 ppm
Nova Scotia	OEL STEL (ppm)	0.25 ppm
Nunavut	OEL STEL (mg/m <sup>3</sup> )	13 mg/m <sup>3</sup>
Nunavut	OEL STEL (ppm)	5 ppm
Nunavut	OEL TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
Nunavut	OEL TWA (ppm)	2 ppm
Northwest Territories	OEL STEL (mg/m <sup>3</sup> )	13 mg/m <sup>3</sup>
Northwest Territories	OEL STEL (ppm)	5 ppm
Northwest Territories	OEL TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
Northwest Territories	OEL TWA (ppm)	2 ppm
Ontario	OEL STEL (mg/m <sup>3</sup> )	10.4 mg/m <sup>3</sup>
Ontario	OEL STEL (ppm)	5 ppm
Ontario	OEL TWA (mg/m <sup>3</sup> )	5.2 mg/m <sup>3</sup>
Ontario	OEL TWA (ppm)	2 ppm
Prince Edward Island	OEL STEL (ppm)	0.25 ppm
Québec	VECD (mg/m <sup>3</sup> )	13 mg/m <sup>3</sup>
Québec	VECD (ppm)	5 ppm
Québec	VEMP (mg/m <sup>3</sup> )	5.2 mg/m <sup>3</sup>
Québec	VEMP (ppm)	2 ppm
Saskatchewan	OEL STEL (ppm)	5 ppm
Saskatchewan	OEL TWA (ppm)	2 ppm
Yukon	OEL STEL (mg/m <sup>3</sup> )	13 mg/m <sup>3</sup>
Yukon	OEL STEL (ppm)	5 ppm

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Yukon	OEL TWA (mg/m <sup>3</sup> )	13 mg/m <sup>3</sup>
Yukon	OEL TWA (ppm)	5 ppm

<b>Phosphorus elemental (7723-14-0)</b>		
Alberta	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup> (yellow)
New Brunswick	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup> (yellow)
New Brunswick	OEL TWA (ppm)	0.02 ppm (yellow)
Québec	VEMP (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup> (yellow)

<b>Cobalt (7440-48-4)</b>		
Mexico	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup> (dust and fume)
USA ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup>
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup> (dust and fume)
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	0.05 mg/m <sup>3</sup> (dust and fume)
USA IDLH	US IDLH (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup> (dust and fume)
Alberta	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup>
British Columbia	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup>
Manitoba	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup>
New Brunswick	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup>
Newfoundland & Labrador	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup>
Nova Scotia	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup>
Nunavut	OEL STEL (mg/m <sup>3</sup> )	0.3 mg/m <sup>3</sup> (dust and fume)
Nunavut	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup> (metal-dust and fume)
Northwest Territories	OEL STEL (mg/m <sup>3</sup> )	0.3 mg/m <sup>3</sup> (dust and fume)
Northwest Territories	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup> (dust and fume)
Ontario	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup>
Prince Edward Island	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup>
Québec	VEMP (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup>
Saskatchewan	OEL STEL (mg/m <sup>3</sup> )	0.06 mg/m <sup>3</sup>
Saskatchewan	OEL TWA (mg/m <sup>3</sup> )	0.02 mg/m <sup>3</sup>
Yukon	OEL STEL (mg/m <sup>3</sup> )	0.15 mg/m <sup>3</sup> (dust and fume)
Yukon	OEL TWA (mg/m <sup>3</sup> )	0.05 mg/m <sup>3</sup> (dust and fume)

<b>Carbon (7440-44-0)</b>		
Mexico	OEL TWA (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup> (dust)

<b>Silicon (7440-21-3)</b>		
Mexico	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (inhalable fraction)
Mexico	OEL STEL (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup>
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	15 mg/m <sup>3</sup> (total dust) 5 mg/m <sup>3</sup> (respirable fraction)
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (total dust) 5 mg/m <sup>3</sup> (respirable dust)
British Columbia	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (total dust)
New Brunswick	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
Nunavut	OEL TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup> (respirable mass)
Northwest Territories	OEL TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup> (respirable mass)
Ontario	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (total dust)
Québec	VEMP (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (containing no Asbestos and <1% Crystalline silica-total dust)
Saskatchewan	OEL STEL (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup>
Saskatchewan	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
Yukon	OEL STEL (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup>
Yukon	OEL TWA (mg/m <sup>3</sup> )	30 mppcf

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<b>Iron Oxide (7440-33-7)</b>		
USA ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
USA ACGIH	ACGIH STEL (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
USA NIOSH	NIOSH REL (STEL) (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
Alberta	OEL STEL (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
Alberta	OEL TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
British Columbia	OEL STEL (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
British Columbia	OEL TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
Manitoba	OEL STEL (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
Manitoba	OEL TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
Newfoundland & Labrador	OEL STEL (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
Newfoundland & Labrador	OEL TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
Nova Scotia	OEL STEL (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
Nova Scotia	OEL TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
Nunavut	OEL STEL (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
Nunavut	OEL TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
Northwest Territories	OEL STEL (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
Northwest Territories	OEL TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
Ontario	OEL STEL (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
Ontario	OEL TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
Prince Edward Island	OEL STEL (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
Prince Edward Island	OEL TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
Saskatchewan	OEL STEL (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
Saskatchewan	OEL TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
Yukon	OEL STEL (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
Yukon	OEL TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
<b>Aluminum (7429-90-5)</b>		
Mexico	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (dust)
USA ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (respirable fraction)
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	15 mg/m <sup>3</sup> (total dust) 5 mg/m <sup>3</sup> (respirable fraction)
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (total dust) 5 mg/m <sup>3</sup> (respirable dust)
Alberta	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (dust)
British Columbia	OEL TWA (mg/m <sup>3</sup> )	1.0 mg/m <sup>3</sup> (respirable)
Manitoba	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (respirable fraction)
New Brunswick	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (metal dust)
Newfoundland & Labrador	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (respirable fraction)
Nova Scotia	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (respirable fraction)
Nunavut	OEL STEL (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup>
Nunavut	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
Northwest Territories	OEL STEL (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup>
Northwest Territories	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
Ontario	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (respirable)
Prince Edward Island	OEL TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup> (respirable fraction)
Québec	VEMP (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
Saskatchewan	OEL STEL (mg/m <sup>3</sup> )	20 mg/m <sup>3</sup> (dust)
Saskatchewan	OEL TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (dust)
<b>Tantalum (7440-25-7)</b>		
Mexico	OEL TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>

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Mexico	OEL STEL (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup> (dust)
USA NIOSH	NIOSH REL (STEL) (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup> (dust)
USA IDLH	US IDLH (mg/m <sup>3</sup> )	2500 mg/m <sup>3</sup> (dust)
Alberta	OEL TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup> (dust)
British Columbia	OEL TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
New Brunswick	OEL TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup> (dust)
Nunavut	OEL STEL (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
Nunavut	OEL TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
Northwest Territories	OEL STEL (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
Northwest Territories	OEL TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
Québec	VEMP (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup> (dust)
Saskatchewan	OEL STEL (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
Saskatchewan	OEL TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>
Yukon	OEL STEL (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
Yukon	OEL TWA (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup>

Selenium (7782-49-2)		
USA ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup>
USA NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup>
USA IDLH	US IDLH (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
Alberta	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup>
British Columbia	OEL TWA (mg/m <sup>3</sup> )	0.1 mg/m <sup>3</sup>
Manitoba	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup>
New Brunswick	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup>
Newfoundland & Labrador	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup>
Nova Scotia	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup>
Ontario	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup>
Prince Edward Island	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup>
Québec	VEMP (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup>
Saskatchewan	OEL STEL (mg/m <sup>3</sup> )	0.6 mg/m <sup>3</sup>
Saskatchewan	OEL TWA (mg/m <sup>3</sup> )	0.2 mg/m <sup>3</sup>

## 8.2. Exposure Controls

**Appropriate Engineering Controls:** Use local exhaust or general dilution ventilation or other suppression methods to maintain dust levels below exposure limits. Power equipment should be equipped with proper dust collection devices. Ensure all national/local regulations are observed.

**Personal Protective Equipment:** Protective clothing. Gloves. Safety glasses. Dust formation: dust mask. Insufficient ventilation: wear respiratory protection.



**Materials for Protective Clothing:** Chemically resistant materials and fabrics. With molten material wear thermally protective clothing.

**Hand Protection:** Wear chemically resistant protective gloves. If material is hot, wear thermally resistant protective gloves.

**Eye Protection:** Chemical goggles or safety glasses.

**Skin and Body Protection:** Wear suitable protective clothing. Wash contaminated clothing before reuse.

**Respiratory Protection:** Use a NIOSH-approved respirator or self-contained breathing apparatus whenever exposure may exceed established Occupational Exposure Limits.



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### SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

#### 9.1. Information on Basic Physical and Chemical Properties

Physical State	: Solid
Appearance	: Metallic
Odor	: Odorless
Odor Threshold	: Not available
pH	: Not available
Evaporation Rate	: Not available
Melting Point	: 1300 °C (2372 °F)
Freezing Point	: Not available
Boiling Point	: Not available
Flash Point	: Not applicable
Auto-ignition Temperature	: Not available
Decomposition Temperature	: Not available
Flammability (solid, gas)	: Not available
Lower Flammable Limit	: Not available
Upper Flammable Limit	: Not available
Vapor Pressure	: Not available
Relative Vapor Density at 20 °C	: Not available
Relative Density	: Not available
Specific Gravity	: 7.9
Solubility	: Insoluble in water
Partition Coefficient: N-octanol/water	: Not available
Viscosity	: Not available
Explosion Data – Sensitivity to Mechanical Impact	: Not expected to present an explosion hazard due to mechanical impact.
Explosion Data – Sensitivity to Static Discharge	: Not expected to present an explosion hazard due to static discharge.

### SECTION 10: STABILITY AND REACTIVITY

- 10.1. **Reactivity:** Hazardous reactions will not occur under normal conditions.
- 10.2. **Chemical Stability:** Stable under recommended handling and storage conditions (see section 7).
- 10.3. **Possibility of Hazardous Reactions:** Hazardous polymerization will not occur.
- 10.4. **Conditions to Avoid:** Avoid creating or spreading dust. Sparks, heat, open flame and other sources of ignition.
- 10.5. **Incompatible Materials:** When molten: water. Strong acids, strong bases, strong oxidizers. Alkalis. Metal oxides. Moisture. Corrosive substances in contact with metals may produce flammable hydrogen gas.
- 10.6. **Hazardous Decomposition Products:** Oxides of iron and carbon. Organic acid vapors. Chromium (VI) compounds. Sulfur compounds.

### SECTION 11: TOXICOLOGICAL INFORMATION

#### 11.1. Information on Toxicological Effects - Product

- Acute Toxicity:** Not classified. Not classified.
- LD50 and LC50 Data:** Not available
- Skin Corrosion/Irritation:** Not classified.
- Serious Eye Damage/Irritation:** Not classified.
- Respiratory or Skin Sensitization:** Not classified. Not classified.
- Germ Cell Mutagenicity:** Not classified
- Teratogenicity:** Not classified
- Carcinogenicity:** Not classified.
- Specific Target Organ Toxicity (Repeated Exposure):** Not classified.
- Reproductive Toxicity:** Not classified.
- Specific Target Organ Toxicity (Single Exposure):** Not classified
- Aspiration Hazard:** Not classified

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**Symptoms/Injuries After Inhalation:** Inhalation of dusts and fumes can cause metal fume fever. Symptoms can include a metallic or sweet taste in the mouth, sweating, shivering, headache, throat irritation, fever, chills, thirstiness, muscle aches, nausea, vomiting, weakness, fatigue, and shortness of breath.

**Symptoms/Injuries After Skin Contact:** May cause an allergic skin reaction. Dust from physical alteration of this product causes skin irritation. Causes severe skin burns. Contact with fumes or metal powder will irritate skin. Contact with hot, molten metal will cause thermal burns. Dust may cause irritation in skin folds or by contact in combination with tight clothing. Mechanical damage via flying particles and chipped slag is possible.

**Symptoms/Injuries After Eye Contact:** Dust may cause mechanical irritation to eyes, nose, throat, and lungs.

**Symptoms/Injuries After Ingestion:** Ingestion is likely to be harmful or have adverse effects.

**Chronic Symptoms:** In massive form, no hazard exists. If physically altered to present slivers, ribbons, dusts or fumes from molten material: Aluminum: Inhalation of finely divided aluminum powder may cause pulmonary fibrosis. Inhalation of iron oxide fumes undergoing decomposition may cause irritation and flu-like symptoms, otherwise iron oxide is not hazardous. Inhalation of Nickel compounds has been shown in studies to provide an increased incidence of cancer of the nasal cavity, lung and possibly larynx in nickel refinery workers. Nickel: May cause a form of dermatitis known as nickel itch and intestinal irritation, which may cause disorders, convulsions and asphyxia. Chromium: Certain hexavalent chromium compounds have been demonstrated to be carcinogenic on the basis of epidemiological investigations on workers and experimental studies in animals. Increased incidences of respiratory cancer have been found in chromium (VI) workers. There is an increased incidence of lung cancer in industrial workers exposed to chromium (VI) compounds. Please refer to IARC volume 23 for a more detailed discussion. Manganese: Chronic exposure can cause inflammation of the lung tissue, scarring the lungs (pulmonary fibrosis). Copper: Overexposure to fumes may cause metal fume fever (chills, muscle aches, nausea, fever, dry throat, cough, weakness, lassitude); metallic or sweet taste; discoloration of skin and hair. Tissue damage of mucous membranes may follow chronic dust exposure. Silicon: Can cause chronic bronchitis and narrowing of the airways.

### 11.2. Information on Toxicological Effects - Ingredient(s)

#### LD50 and LC50 Data:

<b>Chromium (7440-47-3)</b>	
LD50 Oral Rat	> 5000 mg/kg
<b>Nickel (7440-02-0)</b>	
LD50 Oral Rat	> 9000 mg/kg
<b>Manganese (7439-96-5)</b>	
LD50 Oral Rat	> 2000 mg/kg
<b>Molybdenum (7439-98-7)</b>	
LD50 Oral Rat	> 2000 mg/kg
LD50 Dermal Rat	> 2000 mg/kg
<b>Sulfur dioxide (7446-09-5)</b>	
LC50 Inhalation Rat	2500 ppm/1h
ATE US (gases)	1,250.00 ppmV/4h
<b>Phosphorus elemental (7723-14-0)</b>	
LD50 Oral Rat	3.03 mg/kg
LD50 Dermal Rat	100 mg/kg
LC50 Inhalation Rat	4.3 mg/l (Exposure time: 1 h)
<b>Cobalt (7440-48-4)</b>	
LD50 Oral Rat	215.9 - 1140 mg/kg
LC50 Inhalation Rat	> 10 mg/l (Exposure time: 1 h)
ATE US (dust, mist)	0.01 mg/l/4h
<b>Carbon (7440-44-0)</b>	
LD50 Oral Rat	> 10000 mg/kg
<b>Niobium (7440-03-1)</b>	
LD50 Oral Rat	> 10 g/kg

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<b>Selenium (7782-49-2)</b>	
ATE US (oral)	100.00 mg/kg body weight
ATE US (dust, mist)	0.50 mg/l/4h
<b>Chromium (7440-47-3)</b>	
IARC Group	3
<b>Nickel (7440-02-0)</b>	
IARC Group	2B
National Toxicity Program (NTP) Status	Reasonably anticipated to be Human Carcinogen.
<b>Sulfur dioxide (7446-09-5)</b>	
IARC Group	3
<b>Cobalt (7440-48-4)</b>	
IARC Group	2B
<b>Selenium (7782-49-2)</b>	
IARC Group	3

## SECTION 12: ECOLOGICAL INFORMATION

### 12.1. Toxicity No additional information available

<b>Nickel (7440-02-0)</b>	
LC50 Fish 1	100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)
EC50 Daphnia 1	13 (13 - 200) µg/l (Exposure time: 48h - Species: Ceriodaphnia dubia [static])
LC 50 Fish 2	1.3 mg/l (Exposure time: 96 h - Species: Cyprinus carpio [semi-static])
EC50 Daphnia 2	1 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
EC50 Other Aquatic Organisms 2	0.174 (0.174 - 0.311) mg/l (Exposure time: 96 h - Species: Pseudokirchneriella subcapitata [static])
<b>Manganese (7439-96-5)</b>	
NOEC chronic fish	3.6 mg/l (Exposure time: 96h; Species: Oncorhynchus mykiss)
<b>Copper (7440-50-8)</b>	
LC50 Fish 1	<= 0.0068 (0.0068 - 0.0156) mg/l (Exposure time: 96 h - Species: Pimephales promelas)
EC50 Daphnia 1	0.03 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
EC50 Other Aquatic Organisms 1	0.0426 (0.0426 - 0.0535) mg/l (Exposure time: 72 h - Species: Pseudokirchneriella subcapitata [static])
LC 50 Fish 2	0.3 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])
EC50 Other Aquatic Organisms 2	0.031 (0.031 - 0.054) mg/l (Exposure time: 96 h - Species: Pseudokirchneriella subcapitata [static])
<b>Cobalt (7440-48-4)</b>	
LC50 Fish 1	100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio [static])

### Persistence and Degradability

<b>Stainless Steel and Alloys of Stainless Steel</b>	
Persistence and Degradability	Not established.
<b>Copper (7440-50-8)</b>	
Persistence and Degradability	Not readily biodegradable.

### 12.3. Bioaccumulative Potential

<b>Stainless Steel and Alloys of Stainless Steel</b>	
Bioaccumulative Potential	Not established.
<b>Sulfur dioxide (7446-09-5)</b>	
BCF Fish 1	(no bioaccumulation expected)
<b>Cobalt (7440-48-4)</b>	
BCF Fish 1	(no bioaccumulation)

### 12.4. Mobility in Soil Not available

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## 12.5. Other Adverse Effects

Other Information: Avoid release to the environment.

## SECTION 13: DISPOSAL CONSIDERATIONS

### 13.1. Waste treatment methods

Waste Treatment Methods: Recycle product or dispose properly.

Waste Disposal Recommendations: Dispose of waste material in accordance with all local, regional, national, and international regulations.

## SECTION 14: TRANSPORT INFORMATION

14.1. In Accordance with DOT Not regulated for transport

14.2. In Accordance with IMDG Not regulated for transport

14.3. In Accordance with IATA Not regulated for transport

14.4. In Accordance with TDG Not regulated for transport

## SECTION 15: REGULATORY INFORMATION

### 15.1. US Federal Regulations

Stainless Steel and Alloys of Stainless Steel	
SARA Section 311/312 Hazard Classes	Delayed (chronic) health hazard
Iron (7439-89-6)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Chromium (7440-47-3)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Listed on United States SARA Section 313	
SARA Section 313 - Emission Reporting	1.0 %
Nickel (7440-02-0)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Listed on United States SARA Section 313	
RQ (Reportable Quantity, Section 304 of EPA's List of Lists):	100 lb (only applicable if particles are < 100 µm)
SARA Section 313 - Emission Reporting	0.1 %
Manganese (7439-96-5)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Listed on United States SARA Section 313	
SARA Section 313 - Emission Reporting	1.0 %
Molybdenum (7439-98-7)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Titanium (7440-32-6)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Copper (7440-50-8)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Listed on United States SARA Section 313	
SARA Section 313 - Emission Reporting	1.0 %
Sulfur dioxide (7446-09-5)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Listed on the United States SARA Section 302	
SARA Section 302 Threshold Planning Quantity (TPQ)	500
Phosphorus elemental (7723-14-0)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Listed on the United States SARA Section 302	
Listed on United States SARA Section 313	
SARA Section 302 Threshold Planning Quantity (TPQ)	100 (This material is a reactive solid. The TPQ does not default to 10000 pounds for non-powder, non-molten, non-solution form)

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<b>SARA Section 313 - Emission Reporting</b>	1.0 % (yellow or white)
<b>Cobalt (7440-48-4)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Listed on United States SARA Section 313	
<b>SARA Section 313 - Emission Reporting</b>	0.1 %
<b>Carbon (7440-44-0)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Silicon (7440-21-3)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Tungsten (7440-33-7)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Niobium (7440-03-1)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Aluminum (7429-90-5)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Listed on United States SARA Section 313	
<b>SARA Section 313 - Emission Reporting</b>	1.0 % (dust or fume only)
<b>Tantalum (7440-25-7)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Selenium (7782-49-2)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Listed on United States SARA Section 313	
<b>SARA Section 313 - Emission Reporting</b>	1.0 %

### 15.2. US State Regulations

<b>Nickel (7440-02-0)</b>	
<b>U.S. - California - Proposition 65 - Carcinogens List</b>	WARNING: This product contains chemicals known to the State of California to cause cancer.
<b>Sulfur dioxide (7446-09-5)</b>	
<b>U.S. - California - Proposition 65 - Developmental Toxicity</b>	WARNING: This product contains chemicals known to the State of California to cause birth defects.
<b>Cobalt (7440-48-4)</b>	
<b>U.S. - California - Proposition 65 - Carcinogens List</b>	WARNING: This product contains chemicals known to the State of California to cause cancer.
<b>Chromium (7440-47-3)</b>	
U.S. - Massachusetts - Right To Know List	
U.S. - New Jersey - Right to Know Hazardous Substance List	
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List	
U.S. - Pennsylvania - RTK (Right to Know) - Special Hazardous Substances	
U.S. - Pennsylvania - RTK (Right to Know) List	
<b>Nickel (7440-02-0)</b>	
U.S. - Massachusetts - Right To Know List	
U.S. - New Jersey - Right to Know Hazardous Substance List	
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List	
U.S. - Pennsylvania - RTK (Right to Know) - Special Hazardous Substances	
U.S. - Pennsylvania - RTK (Right to Know) List	
<b>Manganese (7439-96-5)</b>	
U.S. - Massachusetts - Right To Know List	
U.S. - New Jersey - Right to Know Hazardous Substance List	
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List	

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U.S. - Pennsylvania - RTK (Right to Know) List
<b>Molybdenum (7439-98-7)</b>
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List
<b>Titanium (7440-32-6)</b>
U.S. - New Jersey - Right to Know Hazardous Substance List
<b>Copper (7440-50-8)</b>
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List
<b>Sulfur dioxide (7446-09-5)</b>
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List
<b>Phosphorus elemental (7723-14-0)</b>
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List
<b>Cobalt (7440-48-4)</b>
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List
<b>Silicon (7440-21-3)</b>
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List
<b>Tungsten (7440-33-7)</b>
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List
<b>Aluminum (7429-90-5)</b>
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List
<b>Tantalum (7440-25-7)</b>
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List
<b>Selenium (7782-49-2)</b>
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List

### 15.3. Canadian Regulations

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WHMIS Classification	Uncontrolled product according to WHMIS classification criteria
<b>Iron (7439-89-6)</b>	
Listed on the Canadian DSL (Domestic Substances List)	
WHMIS Classification	Class B Division 4 - Flammable Solid
<b>Chromium (7440-47-3)</b>	
Listed on the Canadian DSL (Domestic Substances List)	
Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 0.1 %	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria
<b>Nickel (7440-02-0)</b>	
Listed on the Canadian DSL (Domestic Substances List)	
Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 0.1 %	
WHMIS Classification	Class D Division 2 Subdivision B - Toxic material causing other toxic effects
<b>Manganese (7439-96-5)</b>	
Listed on the Canadian DSL (Domestic Substances List)	
Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 1 %	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria
<b>Molybdenum (7439-98-7)</b>	
Listed on the Canadian DSL (Domestic Substances List)	
Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 1 %	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria
<b>Titanium (7440-32-6)</b>	
Listed on the Canadian DSL (Domestic Substances List)	
<b>Copper (7440-50-8)</b>	
Listed on the Canadian DSL (Domestic Substances List)	
Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 1 %	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria
<b>Sulfur dioxide (7446-09-5)</b>	
Listed on the Canadian DSL (Domestic Substances List)	
Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 1 %	
WHMIS Classification	Class A - Compressed Gas Class D Division 1 Subdivision A - Very toxic material causing immediate and serious toxic effects Class D Division 2 Subdivision B - Toxic material causing other toxic effects Class E - Corrosive Material
<b>Phosphorus elemental (7723-14-0)</b>	
Listed on the Canadian DSL (Domestic Substances List)	
Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 1 %	
WHMIS Classification	Class B Division 4 - Flammable Solid Class D Division 1 Subdivision A - Very toxic material causing immediate and serious toxic effects Class E - Corrosive Material
<b>Cobalt (7440-48-4)</b>	
Listed on the Canadian DSL (Domestic Substances List)	

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Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 0.1 %	
WHMIS Classification	Class D Division 2 Subdivision A - Very toxic material causing other toxic effects Class D Division 2 Subdivision B - Toxic material causing other toxic effects
<b>Carbon (7440-44-0)</b>	
Listed on the Canadian DSL (Domestic Substances List)	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria
<b>Silicon (7440-21-3)</b>	
Listed on the Canadian DSL (Domestic Substances List)	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria
<b>Tungsten (7440-33-7)</b>	
Listed on the Canadian DSL (Domestic Substances List)	
Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 1 %	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria
<b>Niobium (7440-03-1)</b>	
Listed on the Canadian DSL (Domestic Substances List)	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria
<b>Aluminum (7429-90-5)</b>	
Listed on the Canadian DSL (Domestic Substances List)	
Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 1 %	
WHMIS Classification	Class B Division 6 - Reactive Flammable Material Class B Division 4 - Flammable Solid
<b>Tantalum (7440-25-7)</b>	
Listed on the Canadian DSL (Domestic Substances List)	
Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 1 %	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria
<b>Selenium (7782-49-2)</b>	
Listed on the Canadian DSL (Domestic Substances List)	
Listed on the Canadian IDL (Ingredient Disclosure List)	
IDL Concentration 0.1 %	
WHMIS Classification	Class D Division 1 Subdivision B - Toxic material causing immediate and serious toxic effects Class D Division 2 Subdivision B - Toxic material causing other toxic effects

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all of the information required by CPR.

### SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

**Revision Date** : 12/15/2014  
**Other Information** : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

#### GHS Full Text Phrases:

Acute Tox. 1 (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Category 1
Acute Tox. 3 (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Category 3
Acute Tox. 3 (Inhalation:gas)	Acute toxicity (inhalation:gas) Category 3
Acute Tox. 3 (Oral)	Acute toxicity (oral) Category 3



# Stainless Steel and Alloys of Stainless Steel

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Acute Tox. 4 (Oral)	Acute toxicity (oral) Category 4
Aquatic Acute 1	Hazardous to the aquatic environment - Acute Hazard Category 1
Aquatic Acute 3	Hazardous to the aquatic environment - Acute Hazard Category 3
Aquatic Chronic 1	Hazardous to the aquatic environment - Chronic Hazard Category 1
Aquatic Chronic 3	Hazardous to the aquatic environment - Chronic Hazard Category 3
Aquatic Chronic 4	Hazardous to the aquatic environment - Chronic Hazard Category 4
Carc. 2	Carcinogenicity Category 2
Comb. Dust	Combustible Dust
Compressed gas	Gases under pressure Compressed gas
Eye Dam. 1	Serious eye damage/eye irritation Category 1
Eye Irrit. 2A	Serious eye damage/eye irritation Category 2A
Flam. Sol. 1	Flammable solids Category 1
Repr. 2	Reproductive toxicity Category 2
Resp. Sens. 1B	Respiratory sensitisation Category 1B
Self-heat. 2	Self-heating substances and mixtures Category 2
Skin Corr. 1B	Skin corrosion/irritation Category 1B
Skin Sens. 1	Skin sensitization Category 1
STOT RE 1	Specific target organ toxicity (repeated exposure) Category 1
STOT RE 2	Specific target organ toxicity (repeated exposure) Category 2
Water-react. 2	Substances and mixtures which in contact with water emit flammable gases Category 2
H228	Flammable solid
	May form combustible dust concentrations in air
H252	Self-heating in large quantities; may catch fire
H261	In contact with water releases flammable gases
H280	Contains gas under pressure; may explode if heated
H301	Toxic if swallowed
H302	Harmful if swallowed
H314	Causes severe skin burns and eye damage
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H319	Causes serious eye irritation
H330	Fatal if inhaled
H331	Toxic if inhaled
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled
H351	Suspected of causing cancer
H361	Suspected of damaging fertility or the unborn child
H372	Causes damage to organs through prolonged or repeated exposure
H373	May cause damage to organs through prolonged or repeated exposure
H400	Very toxic to aquatic life
H402	Harmful to aquatic life
H410	Very toxic to aquatic life with long lasting effects
H412	Harmful to aquatic life with long lasting effects
H413	May cause long lasting harmful effects to aquatic life

### Party Responsible for the Preparation of This Document

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*This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.*

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